



MBA

Pins - Spirol



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Part Number	Drill Size mm <i>inches</i>	Length mm <i>inches</i>	Expanded Diameter mm <i>inches</i>	Expanded Diameter Tolerance mm <i>inches</i>	Material	Condition	Standard
# PSP0079x0318-4	0.79 <i>0.031</i>	3.18 <i>0.125</i>	0.84 <i>0.033</i>	+0.05/-0.00	420 Stainless	Hardened (RC46-53)	
# PSP0079x0318-3	0.79 <i>0.031</i>	3.18 <i>0.125</i>	0.84 <i>0.033</i>	+0.05/-0.00	302 Stainless	Not Hardened	Standard Duty
# PSP0079x0476-3	0.79 <i>0.031</i>	4.76 <i>0.187</i>	0.84 <i>0.033</i>	+0.05/-0.00	302 Stainless	Not Hardened	
# PSP0079x0478-4	0.79 <i>0.031</i>	4.78 <i>0.188</i>	0.84 <i>0.033</i>	+0.05/-0.00	420 Stainless	Hardened (RC46-53)	
# PSP0079x0635-3	0.79 <i>0.031</i>	6.35 <i>0.250</i>	0.84 <i>0.033</i>	+0.05/-0.00	302 Stainless	Not Hardened	

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PSP0079x0635-4	0.79 <i>0.031</i>	6.35 <i>0.250</i>	0.84 <i>0.033</i>	+0.05/-0.00	420 Stainless	Hardened (RC46-53)	
# PSP0079x0792-4	0.79 <i>0.031</i>	7.93 <i>0.312</i>	0.84 <i>0.033</i>	+0.05/-0.00	420 Stainless	Hardened (RC46-53)	
# PSP0079x0794-3	0.79 <i>0.031</i>	7.94 <i>0.313</i>	0.84 <i>0.033</i>	+0.05/-0.00	302 Stainless	Not Hardened	
# PSP0079x0953-3	0.79 <i>0.031</i>	9.53 <i>0.375</i>	0.84 <i>0.033</i>	+0.05/-0.00	302 Stainless	Not Hardened	
# PSP0079x0953-4	0.79 <i>0.031</i>	9.53 <i>0.375</i>	0.84 <i>0.033</i>	+0.05/-0.00	420 Stainless	Hardened (RC46-53)	
# PSP0079x1113-4	0.79 <i>0.031</i>	11.13 <i>0.438</i>	0.84 <i>0.033</i>	+0.05/-0.00	420 Stainless	Hardened (RC46-53)	
# PSP0079x1270-4	0.79 <i>0.031</i>	12.70 <i>0.500</i>	0.84 <i>0.033</i>	+0.05/-0.00	420 Stainless	Hardened (RC46-53)	
# PSP0079x1427-4	0.79 <i>0.031</i>	14.28 <i>0.562</i>	0.84 <i>0.033</i>	+0.05/-0.00	420 Stainless	Hardened (RC46-53)	
# PSP0079x1588-4	0.79 <i>0.031</i>	15.88 <i>0.625</i>	0.84 <i>0.033</i>	+0.05/-0.00	420 Stainless	Hardened (RC46-53)	
PSP0080x0400-2	0.80 <i>0.031</i>	4.00 <i>0.157</i>	0.85 <i>0.033</i>	+0.06/-0.00	302 Nickel Stainless	Unhardened	

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# PSP0080x0500-2	0.80 <i>0.031</i>	5.00 <i>0.197</i>	0.85 <i>0.033</i>	+0.06/-0.00	302 Nickel Stainless	Unhardened	
# PSP0080x0600-2	0.80 <i>0.031</i>	6.00 <i>0.236</i>	0.85 <i>0.033</i>	+0.06/-0.00	302 Nickel Stainless	Unhardened	
# PSP0080x0800-2	0.80 <i>0.031</i>	8.00 <i>0.315</i>	0.85 <i>0.033</i>	+0.06/-0.00	302 Nickel Stainless	Unhardened	
# PSP0080x1000-2	0.80 <i>0.031</i>	10.00 <i>0.394</i>	0.85 <i>0.033</i>	+0.06/-0.00	302 Nickel Stainless	Unhardened	
# PSP0080x1200-2	0.80 <i>0.031</i>	12.00 <i>0.472</i>	0.85 <i>0.033</i>	+0.06/-0.00	302 Nickel Stainless	Unhardened	
# PSP0099x0476-3	0.99 <i>0.039</i>	4.76 <i>0.187</i>	1.04 <i>0.041</i>	+0.08/-0.00	302 Stainless	Not Hardened	
# PSP0099x0635-3	0.99 <i>0.039</i>	6.35 <i>0.250</i>	1.04 <i>0.041</i>	+0.08/-0.00	302 Stainless	Not Hardened	
# PSP0099x0635-C	0.99 <i>0.039</i>	6.35 <i>0.250</i>	2.52 <i>0.099</i>	+0.15/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0099x0792-C	0.99 <i>0.039</i>	7.93 <i>0.312</i>	2.52 <i>0.099</i>	+0.15/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0099x0794-3	0.99 <i>0.039</i>	7.94 <i>0.313</i>	1.04 <i>0.041</i>	+0.08/-0.00	302 Stainless	Not Hardened	

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Part Number	Drill Size mm	Length mm	Expanded Diameter mm	Expanded Diameter Tolerance mm	Material	Condition	Standard
	<i>inches</i>	<i>inches</i>	<i>inches</i>	<i>inches</i>			
# PSP0099x0953-3	0.99 <i>0.039</i>	9.53 <i>0.375</i>	1.04 <i>0.041</i>	+0.08/-0.00	302 Stainless	Not Hardened	
# PSP0099x0953-C	0.99 <i>0.039</i>	9.53 <i>0.375</i>	2.52 <i>0.099</i>	+0.15/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0099x1111-3	0.99 <i>0.039</i>	11.11 <i>0.437</i>	1.04 <i>0.041</i>	+0.08/-0.00	302 Stainless	Not Hardened	
# PSP0099x1113-C	0.99 <i>0.039</i>	11.13 <i>0.438</i>	2.52 <i>0.099</i>	+0.15/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0099x1270-3	0.99 <i>0.039</i>	12.70 <i>0.500</i>	1.04 <i>0.041</i>	+0.08/-0.00	302 Stainless	Not Hardened	
# PSP0099x1270-C	0.99 <i>0.039</i>	12.70 <i>0.500</i>	2.52 <i>0.099</i>	+0.15/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0099x1427-C	0.99 <i>0.039</i>	14.28 <i>0.562</i>	2.52 <i>0.099</i>	+0.15/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0099x1588-C	0.99 <i>0.039</i>	15.88 <i>0.625</i>	2.52 <i>0.099</i>	+0.15/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0099x1748-C	0.99 <i>0.039</i>	17.48 <i>0.688</i>	2.52 <i>0.099</i>	+0.15/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0099x1905-C	0.99 <i>0.039</i>	19.05 <i>0.750</i>	2.52 <i>0.099</i>	+0.15/-0.00	Carbon Steel	Hardened (RC46-53)	

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Part Number	Drill Size mm	Length mm	Expanded Diameter mm	Expanded Diameter Tolerance mm	Material	Condition	Standard
	<i>inches</i>	<i>inches</i>	<i>inches</i>	<i>inches</i>			
# PSP0099x2062-C	0.99 <i>0.039</i>	20.63 <i>0.812</i>	2.52 <i>0.099</i>	+0.15/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0099x2223-C	0.99 <i>0.039</i>	22.23 <i>0.875</i>	2.52 <i>0.099</i>	+0.15/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0099x2383-C	0.99 <i>0.039</i>	23.83 <i>0.938</i>	2.52 <i>0.099</i>	+0.15/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0099x2540-C	0.99 <i>0.039</i>	25.40 <i>1.000</i>	2.52 <i>0.099</i>	+0.15/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0099x2858-C	0.99 <i>0.039</i>	28.58 <i>1.125</i>	2.52 <i>0.099</i>	+0.15/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0099x3175-C	0.99 <i>0.039</i>	31.75 <i>1.250</i>	2.52 <i>0.099</i>	+0.15/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0100x0400-2	1.00 <i>0.039</i>	4.00 <i>0.157</i>	1.05 <i>0.041</i>	+0.10/-0.00	302 Nickel Stainless	Unhardened	
# PSP0100x0500-2	1.00 <i>0.039</i>	5.00 <i>0.197</i>	1.05 <i>0.041</i>	+0.10/-0.00	302 Nickel Stainless	Unhardened	
PSP0100x0600-2	1.00 <i>0.039</i>	6.00 <i>0.236</i>	1.05 <i>0.041</i>	+0.10/-0.00	302 Nickel Stainless	Unhardened	
# PSP0100x0800-2	1.00 <i>0.039</i>	8.00 <i>0.315</i>	1.05 <i>0.041</i>	+0.10/-0.00	302 Nickel Stainless	Unhardened	

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	<i>inches</i>	<i>inches</i>	<i>inches</i>	<i>inches</i>			
# PSP0100x1000-2	1.00 <i>0.039</i>	10.00 <i>0.394</i>	1.05 <i>0.041</i>	+0.10/-0.00	302 Nickel Stainless	Unhardened	
# PSP0100x1200-2	1.00 <i>0.039</i>	12.00 <i>0.472</i>	1.05 <i>0.041</i>	+0.10/-0.00	302 Nickel Stainless	Unhardened	
# PSP0100x1400-2	1.00 <i>0.039</i>	14.00 <i>0.551</i>	1.05 <i>0.041</i>	+0.10/-0.00	302 Nickel Stainless	Unhardened	
# PSP0100x1600-2	1.00 <i>0.039</i>	16.00 <i>0.630</i>	1.05 <i>0.041</i>	+0.10/-0.00	302 Nickel Stainless	Unhardened	
# PSP0119x0476-3	1.19 <i>0.047</i>	4.76 <i>0.187</i>	1.25 <i>0.049</i>	+0.08/-0.00	302 Stainless	Not Hardened	
# PSP0119x0635-3	1.19 <i>0.047</i>	6.35 <i>0.250</i>	1.25 <i>0.049</i>	+0.08/-0.00	302 Stainless	Not Hardened	
# PSP0119x0794-3	1.19 <i>0.047</i>	7.94 <i>0.313</i>	1.25 <i>0.049</i>	+0.08/-0.00	302 Stainless	Not Hardened	
# PSP0119x0953-3	1.19 <i>0.047</i>	9.53 <i>0.375</i>	1.25 <i>0.049</i>	+0.08/-0.00	302 Stainless	Not Hardened	
# PSP0119x1111-3	1.19 <i>0.047</i>	11.11 <i>0.437</i>	1.25 <i>0.049</i>	+0.08/-0.00	302 Stainless	Not Hardened	
# PSP0119x1270-3	1.19 <i>0.047</i>	12.70 <i>0.500</i>	1.25 <i>0.049</i>	+0.08/-0.00	302 Stainless	Not Hardened	

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	<i>inches</i>	<i>inches</i>	<i>inches</i>	<i>inches</i>			
# PSP0120x0400-2	1.20 <i>0.047</i>	4.00 <i>0.157</i>	1.25 <i>0.049</i>	+0.10/-0.00	302 Nickel Stainless	Unhardened	
# PSP0120x0500-2	1.20 <i>0.047</i>	5.00 <i>0.197</i>	1.25 <i>0.049</i>	+0.10/-0.00	302 Nickel Stainless	Unhardened	
# PSP0120x0600-2	1.20 <i>0.047</i>	6.00 <i>0.236</i>	1.25 <i>0.049</i>	+0.10/-0.00	302 Nickel Stainless	Unhardened	
# PSP0120x0800-2	1.20 <i>0.047</i>	8.00 <i>0.315</i>	1.25 <i>0.049</i>	+0.10/-0.00	302 Nickel Stainless	Unhardened	
PSP0120x1000-2	1.20 <i>0.047</i>	10.00 <i>0.394</i>	1.25 <i>0.049</i>	+0.10/-0.00	302 Nickel Stainless	Unhardened	
# PSP0120x1200-2	1.20 <i>0.047</i>	12.00 <i>0.472</i>	1.25 <i>0.049</i>	+0.10/-0.00	302 Nickel Stainless	Unhardened	
# PSP0132x0476-3	1.32 <i>0.052</i>	4.76 <i>0.187</i>	1.37 <i>0.054</i>	+0.08/-0.00	302 Stainless	Not Hardened	
# PSP0132x0635-3	1.32 <i>0.052</i>	6.35 <i>0.250</i>	1.37 <i>0.054</i>	+0.08/-0.00	302 Stainless	Not Hardened	
# PSP0132x0794-3	1.32 <i>0.052</i>	7.94 <i>0.313</i>	1.37 <i>0.054</i>	+0.08/-0.00	302 Stainless	Not Hardened	
# PSP0132x0953-3	1.32 <i>0.052</i>	9.53 <i>0.375</i>	1.37 <i>0.054</i>	+0.08/-0.00	302 Stainless	Not Hardened	

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	<i>inches</i>	<i>inches</i>	<i>inches</i>	<i>inches</i>			
# PSP0132x1111-3	1.32 <i>0.052</i>	11.11 <i>0.437</i>	1.37 <i>0.054</i>	+0.08/-0.00	302 Stainless	Not Hardened	
# PSP0132x1270-3	1.32 <i>0.052</i>	12.70 <i>0.500</i>	1.37 <i>0.054</i>	+0.08/-0.00	302 Stainless	Not Hardened	
# PSP0150x0500-2	1.50 <i>0.059</i>	5.00 <i>0.197</i>	1.62 <i>0.064</i>	+0.11/-0.00	302 Nickel Stainless	Unhardened	
# PSP0150x0500-C	1.50 <i>0.059</i>	5.00 <i>0.197</i>	1.62 <i>0.064</i>	+0.11/-0.00	Carbon Steel	Unhardened	
# PSP0150x0600-2	1.50 <i>0.059</i>	6.00 <i>0.236</i>	1.62 <i>0.064</i>	+0.11/-0.00	302 Nickel Stainless	Unhardened	
# PSP0150x0600-C	1.50 <i>0.059</i>	6.00 <i>0.236</i>	1.62 <i>0.064</i>	+0.11/-0.00	Carbon Steel	Unhardened	
# PSP0150x0800-2	1.50 <i>0.059</i>	8.00 <i>0.315</i>	1.62 <i>0.064</i>	+0.11/-0.00	302 Nickel Stainless	Unhardened	
# PSP0150x0800-C	1.50 <i>0.059</i>	8.00 <i>0.315</i>	1.62 <i>0.064</i>	+0.11/-0.00	Carbon Steel	Unhardened	
# PSP0150x1000-2	1.50 <i>0.059</i>	10.00 <i>0.394</i>	1.62 <i>0.064</i>	+0.11/-0.00	302 Nickel Stainless	Unhardened	
PSP0150x1000-C	1.50 <i>0.059</i>	10.00 <i>0.394</i>	1.62 <i>0.064</i>	+0.11/-0.00	Carbon Steel	Unhardened	

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	<i>inches</i>	<i>inches</i>	<i>inches</i>	<i>inches</i>			
# PSP0150x1200-C	1.50 <i>0.059</i>	12.00 <i>0.472</i>	1.62 <i>0.064</i>	+0.11/-0.00	Carbon Steel	Unhardened	
# PSP0150x1200-2	1.50 <i>0.059</i>	12.00 <i>0.472</i>	1.62 <i>0.064</i>	+0.11/-0.00	302 Nickel Stainless	Unhardened	
# PSP0150x1400-C	1.50 <i>0.059</i>	14.00 <i>0.551</i>	1.62 <i>0.064</i>	+0.11/-0.00	Carbon Steel	Unhardened	
# PSP0150x1400-2	1.50 <i>0.059</i>	14.00 <i>0.551</i>	1.62 <i>0.064</i>	+0.11/-0.00	302 Nickel Stainless	Unhardened	
# PSP0150x1600-2	1.50 <i>0.059</i>	16.00 <i>0.630</i>	1.62 <i>0.064</i>	+0.11/-0.00	302 Nickel Stainless	Unhardened	
# PSP0150x1600-C	1.50 <i>0.059</i>	16.00 <i>0.630</i>	1.62 <i>0.064</i>	+0.11/-0.00	Carbon Steel	Unhardened	
# PSP0150x2000-2	1.50 <i>0.059</i>	20.00 <i>0.787</i>	1.62 <i>0.064</i>	+0.11/-0.00	302 Nickel Stainless	Unhardened	
# PSP0150x2400-2	1.50 <i>0.059</i>	24.00 <i>0.945</i>	1.62 <i>0.064</i>	+0.11/-0.00	302 Nickel Stainless	Unhardened	
# PSP0155x0478-C	1.55 <i>0.061</i>	4.78 <i>0.188</i>	1.70 <i>0.067</i>	+0.13/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0155x0635-C	1.55 <i>0.061</i>	6.35 <i>0.250</i>	1.70 <i>0.067</i>	+0.13/-0.00	Carbon Steel	Hardened (RC46-53)	

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# PSP0155x0792-C	1.55 <i>0.061</i>	7.93 <i>0.312</i>	1.70 <i>0.067</i>	+0.13/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0155x0953-C	1.55 <i>0.061</i>	9.53 <i>0.375</i>	1.70 <i>0.067</i>	+0.13/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0155x1113-C	1.55 <i>0.061</i>	11.13 <i>0.438</i>	1.70 <i>0.067</i>	+0.13/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0155x1270-C	1.55 <i>0.061</i>	12.70 <i>0.500</i>	1.70 <i>0.067</i>	+0.13/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0155x1427-C	1.55 <i>0.061</i>	14.28 <i>0.562</i>	1.70 <i>0.067</i>	+0.13/-0.00	Carbon Steel	Hardened (RC46-53)	
PSP0155x1588-C	1.55 <i>0.061</i>	15.88 <i>0.625</i>	1.70 <i>0.067</i>	+0.13/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0155x1748-C	1.55 <i>0.061</i>	17.48 <i>0.688</i>	1.70 <i>0.067</i>	+0.13/-0.00	Carbon Steel	Hardened (RC46-53)	
PSP0155x1905-C	1.55 <i>0.061</i>	19.05 <i>0.750</i>	1.70 <i>0.067</i>	+0.13/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0155x2062-C	1.55 <i>0.061</i>	20.63 <i>0.812</i>	1.70 <i>0.067</i>	+0.13/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0155x2223-C	1.55 <i>0.061</i>	22.23 <i>0.875</i>	1.70 <i>0.067</i>	+0.13/-0.00	Carbon Steel	Hardened (RC46-53)	

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Pins - Spirol

Part Number	Drill Size mm	Length mm	Expanded Diameter mm	Expanded Diameter Tolerance mm	Material	Condition	Standard
	<i>inches</i>	<i>inches</i>	<i>inches</i>	<i>inches</i>			
PSP0155x2383-C	1.55 <i>0.061</i>	23.83 <i>0.938</i>	1.70 <i>0.067</i>	+0.13/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0155x2540-C	1.55 <i>0.061</i>	25.40 <i>1.000</i>	1.70 <i>0.067</i>	+0.13/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0158x0635-3	1.58 <i>0.062</i>	6.35 <i>0.250</i>	1.70 <i>0.067</i>	+0.13/-0.00	302 Stainless	Not Hardened	
# PSP0158x0794-3	1.58 <i>0.062</i>	7.94 <i>0.313</i>	1.70 <i>0.067</i>	+0.13/-0.00	302 Stainless	Not Hardened	
# PSP0158x0953-3	1.58 <i>0.062</i>	9.53 <i>0.375</i>	1.70 <i>0.067</i>	+0.13/-0.00	302 Stainless	Not Hardened	
# PSP0158x1111-3	1.58 <i>0.062</i>	11.11 <i>0.437</i>	1.70 <i>0.067</i>	+0.13/-0.00	302 Stainless	Not Hardened	
# PSP0158x1270-3	1.58 <i>0.062</i>	12.70 <i>0.500</i>	1.70 <i>0.067</i>	+0.13/-0.00	302 Stainless	Not Hardened	
# PSP0158x1429-3	1.58 <i>0.062</i>	14.29 <i>0.563</i>	1.70 <i>0.067</i>	+0.13/-0.00	302 Stainless	Not Hardened	
# PSP0158x1588-3	1.58 <i>0.062</i>	15.88 <i>0.625</i>	1.70 <i>0.067</i>	+0.13/-0.00	302 Stainless	Not Hardened	
# PSP0199x0600-2	1.99 <i>0.078</i>	6.00 <i>0.236</i>	2.13 <i>0.084</i>	+0.12/-0.00	302 Nickel Stainless	Unhardened	

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Pins - Spirol

Part Number	Drill Size mm	Length mm	Expanded Diameter mm	Expanded Diameter Tolerance mm	Material	Condition	Standard
	<i>inches</i>	<i>inches</i>	<i>inches</i>	<i>inches</i>			
# PSP0199x0600-C	1.99 <i>0.078</i>	6.00 <i>0.236</i>	2.13 <i>0.084</i>	+0.15/-0.00	Carbon Steel	Unhardened	
# PSP0199x0800-2	1.99 <i>0.078</i>	8.00 <i>0.315</i>	2.13 <i>0.084</i>	+0.12/-0.00	302 Nickel Stainless	Unhardened	
# PSP0199x0800-C	1.99 <i>0.078</i>	8.00 <i>0.315</i>	2.13 <i>0.084</i>	+0.15/-0.00	Carbon Steel	Unhardened	
PSP0199x1000-2	1.99 <i>0.078</i>	10.00 <i>0.394</i>	2.13 <i>0.084</i>	+0.12/-0.00	302 Nickel Stainless	Unhardened	
PSP0199x1000-C	1.99 <i>0.078</i>	10.00 <i>0.394</i>	2.13 <i>0.084</i>	+0.15/-0.00	Carbon Steel	Unhardened	
PSP0199x1200-2	1.99 <i>0.078</i>	12.00 <i>0.472</i>	2.13 <i>0.084</i>	+0.12/-0.00	302 Nickel Stainless	Unhardened	
PSP0199x1200-C	1.99 <i>0.078</i>	12.00 <i>0.472</i>	2.13 <i>0.084</i>	+0.15/-0.00	Carbon Steel	Unhardened	
# PSP0199x1400-2	1.99 <i>0.078</i>	14.00 <i>0.551</i>	2.13 <i>0.084</i>	+0.12/-0.00	302 Nickel Stainless	Unhardened	
# PSP0199x1400-C	1.99 <i>0.078</i>	14.00 <i>0.551</i>	2.13 <i>0.084</i>	+0.15/-0.00	Carbon Steel	Unhardened	
# PSP0199x1600-2	1.99 <i>0.078</i>	16.00 <i>0.630</i>	2.13 <i>0.084</i>	+0.12/-0.00	302 Nickel Stainless	Unhardened	

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Pins - Spirol

Part Number	Drill Size mm	Length mm	Expanded Diameter mm	Expanded Diameter Tolerance mm	Material	Condition	Standard
	<i>inches</i>	<i>inches</i>	<i>inches</i>	<i>inches</i>			
# PSP0199x1600-C	1.99 <i>0.078</i>	16.00 <i>0.630</i>	2.13 <i>0.084</i>	+0.15/-0.00	Carbon Steel	Unhardened	
# PSP0199x1800-C	1.99 <i>0.078</i>	18.00 <i>0.709</i>	2.13 <i>0.084</i>	+0.15/-0.00	Carbon Steel	Unhardened	
# PSP0199x1800-2	1.99 <i>0.078</i>	18.00 <i>0.709</i>	2.13 <i>0.084</i>	+0.12/-0.00	302 Nickel Stainless	Unhardened	
# PSP0199x2000-2	1.99 <i>0.078</i>	20.00 <i>0.787</i>	2.13 <i>0.084</i>	+0.12/-0.00	302 Nickel Stainless	Unhardened	
# PSP0199x2000-C	1.99 <i>0.078</i>	20.00 <i>0.787</i>	2.13 <i>0.084</i>	+0.15/-0.00	Carbon Steel	Unhardened	
# PSP0199x2400-2	1.99 <i>0.078</i>	24.00 <i>0.945</i>	2.13 <i>0.084</i>	+0.12/-0.00	302 Nickel Stainless	Unhardened	
# PSP0199x2600-C	1.99 <i>0.078</i>	26.00 <i>1.024</i>	2.13 <i>0.084</i>	+0.15/-0.00	Carbon Steel	Unhardened	
# PSP0199x3000-2	1.99 <i>0.078</i>	30.00 <i>1.181</i>	2.13 <i>0.084</i>	+0.12/-0.00	302 Nickel Stainless	Unhardened	
# PSP0199x3500-C	1.99 <i>0.078</i>	35.00 <i>1.378</i>	2.13 <i>0.084</i>	+0.15/-0.00	Carbon Steel	Unhardened	
# PSP0239x0953-3	2.39 <i>0.094</i>	9.53 <i>0.375</i>	2.52 <i>0.099</i>	+0.15/-0.00	302 Stainless	Not Hardened	

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Pins - Spirol

Part Number	Drill Size mm	Length mm	Expanded Diameter mm	Expanded Diameter Tolerance mm	Material	Condition	Standard
	<i>inches</i>	<i>inches</i>	<i>inches</i>	<i>inches</i>			
# PSP0239x1111-3	2.39 <i>0.094</i>	11.11 <i>0.437</i>	2.52 <i>0.099</i>	+0.15/-0.00	302 Stainless	Not Hardened	
# PSP0239x1270-3	2.39 <i>0.094</i>	12.70 <i>0.500</i>	2.52 <i>0.099</i>	+0.15/-0.00	302 Stainless	Not Hardened	
# PSP0239x1429-3	2.39 <i>0.094</i>	14.29 <i>0.563</i>	2.52 <i>0.099</i>	+0.15/-0.00	302 Stainless	Not Hardened	
# PSP0239x1588-3	2.39 <i>0.094</i>	15.88 <i>0.625</i>	2.52 <i>0.099</i>	+0.15/-0.00	302 Stainless	Not Hardened	
# PSP0239x1746-3	2.39 <i>0.094</i>	17.46 <i>0.687</i>	2.52 <i>0.099</i>	+0.15/-0.00	302 Stainless	Not Hardened	
# PSP0249x0800-2	2.49 <i>0.098</i>	8.00 <i>0.315</i>	2.62 <i>0.103</i>	+0.17/-0.00	302 Nickel Stainless	Unhardened	
# PSP0249x0800-C	2.49 <i>0.098</i>	8.00 <i>0.315</i>	2.62 <i>0.103</i>	+0.17/-0.00	Carbon Steel	Unhardened	
# PSP0249x1000-2	2.49 <i>0.098</i>	10.00 <i>0.394</i>	2.62 <i>0.103</i>	+0.17/-0.00	302 Nickel Stainless	Unhardened	
# PSP0249x1000-C	2.49 <i>0.098</i>	10.00 <i>0.394</i>	2.62 <i>0.103</i>	+0.17/-0.00	Carbon Steel	Unhardened	
# PSP0249x1200-2	2.49 <i>0.098</i>	12.00 <i>0.472</i>	2.62 <i>0.103</i>	+0.17/-0.00	302 Nickel Stainless	Unhardened	

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Part Number	Drill Size mm	Length mm	Expanded Diameter mm	Expanded Diameter Tolerance mm	Material	Condition	Standard
	<i>inches</i>	<i>inches</i>	<i>inches</i>	<i>inches</i>			
PSP0249x1200-C	2.49 <i>0.098</i>	12.00 <i>0.472</i>	2.62 <i>0.103</i>	+0.17/-0.00	Carbon Steel	Unhardened	
# PSP0249x1400-2	2.49 <i>0.098</i>	14.00 <i>0.551</i>	2.62 <i>0.103</i>	+0.17/-0.00	302 Nickel Stainless	Unhardened	
# PSP0249x1400-C	2.49 <i>0.098</i>	14.00 <i>0.551</i>	2.62 <i>0.103</i>	+0.17/-0.00	Carbon Steel	Unhardened	
# PSP0249x1600-2	2.49 <i>0.098</i>	16.00 <i>0.630</i>	2.62 <i>0.103</i>	+0.17/-0.00	302 Nickel Stainless	Unhardened	
# PSP0249x1600-C	2.49 <i>0.098</i>	16.00 <i>0.630</i>	2.62 <i>0.103</i>	+0.17/-0.00	Carbon Steel	Unhardened	
# PSP0249x1800-2	2.49 <i>0.098</i>	18.00 <i>0.709</i>	2.62 <i>0.103</i>	+0.17/-0.00	302 Nickel Stainless	Unhardened	
# PSP0249x1800-C	2.49 <i>0.098</i>	18.00 <i>0.709</i>	2.62 <i>0.103</i>	+0.17/-0.00	Carbon Steel	Unhardened	
# PSP0249x2000-C	2.49 <i>0.098</i>	20.00 <i>0.787</i>	2.62 <i>0.103</i>	+0.17/-0.00	Carbon Steel	Unhardened	
# PSP0249x2000-2	2.49 <i>0.098</i>	20.00 <i>0.787</i>	2.62 <i>0.103</i>	+0.17/-0.00	302 Nickel Stainless	Unhardened	
# PSP0249x2200-2	2.49 <i>0.098</i>	22.00 <i>0.866</i>	2.62 <i>0.103</i>	+0.17/-0.00	302 Nickel Stainless	Unhardened	

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Pins - Spirol

Part Number	Drill Size mm	Length mm	Expanded Diameter mm	Expanded Diameter Tolerance mm	Material	Condition	Standard
	<i>inches</i>	<i>inches</i>	<i>inches</i>	<i>inches</i>			
# PSP0249x2200-C	2.49 <i>0.098</i>	22.00 <i>0.866</i>	2.62 <i>0.103</i>	+0.17/-0.00	Carbon Steel	Unhardened	
# PSP0249x2400-2	2.49 <i>0.098</i>	24.00 <i>0.945</i>	2.62 <i>0.103</i>	+0.17/-0.00	302 Nickel Stainless	Unhardened	
# PSP0249x2400-C	2.49 <i>0.098</i>	24.00 <i>0.945</i>	2.62 <i>0.103</i>	+0.17/-0.00	Carbon Steel	Unhardened	
# PSP0299x1000-2	2.99 <i>0.118</i>	10.00 <i>0.394</i>	3.15 <i>0.124</i>	+0.15/-0.00	302 Nickel Stainless	Unhardened	
# PSP0299x1000-C	2.99 <i>0.118</i>	10.00 <i>0.394</i>	3.15 <i>0.124</i>	+0.15/-0.00	Carbon Steel	Unhardened	
# PSP0299x1200-2	2.99 <i>0.118</i>	12.00 <i>0.472</i>	3.15 <i>0.124</i>	+0.15/-0.00	302 Nickel Stainless	Unhardened	
# PSP0299x1200-C	2.99 <i>0.118</i>	12.00 <i>0.472</i>	3.15 <i>0.124</i>	+0.15/-0.00	Carbon Steel	Unhardened	
# PSP0299x1400-C	2.99 <i>0.118</i>	14.00 <i>0.551</i>	3.15 <i>0.124</i>	+0.15/-0.00	Carbon Steel	Unhardened	
# PSP0299x1400-2	2.99 <i>0.118</i>	14.00 <i>0.551</i>	3.15 <i>0.124</i>	+0.15/-0.00	302 Nickel Stainless	Unhardened	
# PSP0299x1600-C	2.99 <i>0.118</i>	16.00 <i>0.630</i>	3.15 <i>0.124</i>	+0.15/-0.00	Carbon Steel	Unhardened	

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Part Number	Drill Size mm	Length mm	Expanded Diameter mm	Expanded Diameter Tolerance mm	Material	Condition	Standard
	<i>inches</i>	<i>inches</i>	<i>inches</i>	<i>inches</i>			
# PSP0299x1600-2	2.99 <i>0.118</i>	16.00 <i>0.630</i>	3.15 <i>0.124</i>	+0.15/-0.00	302 Nickel Stainless	Unhardened	
# PSP0299x1800-2	2.99 <i>0.118</i>	18.00 <i>0.709</i>	3.15 <i>0.124</i>	+0.15/-0.00	302 Nickel Stainless	Unhardened	
# PSP0299x1800-C	2.99 <i>0.118</i>	18.00 <i>0.709</i>	3.15 <i>0.124</i>	+0.15/-0.00	Carbon Steel	Unhardened	
# PSP0299x2000-2	2.99 <i>0.118</i>	20.00 <i>0.787</i>	3.15 <i>0.124</i>	+0.15/-0.00	302 Nickel Stainless	Unhardened	
# PSP0299x2000-C	2.99 <i>0.118</i>	20.00 <i>0.787</i>	3.15 <i>0.124</i>	+0.15/-0.00	Carbon Steel	Unhardened	
# PSP0299x2200-2	2.99 <i>0.118</i>	22.00 <i>0.866</i>	3.15 <i>0.124</i>	+0.15/-0.00	302 Nickel Stainless	Unhardened	
# PSP0299x2200-C	2.99 <i>0.118</i>	22.00 <i>0.866</i>	3.15 <i>0.124</i>	+0.15/-0.00	Carbon Steel	Unhardened	
# PSP0299x2400-2	2.99 <i>0.118</i>	24.00 <i>0.945</i>	3.15 <i>0.124</i>	+0.15/-0.00	302 Nickel Stainless	Unhardened	
# PSP0299x2400-C	2.99 <i>0.118</i>	24.00 <i>0.945</i>	3.15 <i>0.124</i>	+0.15/-0.00	Carbon Steel	Unhardened	
# PSP0299x2600-2	2.99 <i>0.118</i>	26.00 <i>1.024</i>	3.15 <i>0.124</i>	+0.15/-0.00	302 Nickel Stainless	Unhardened	

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Part Number	Drill Size mm	Length mm	Expanded Diameter mm	Expanded Diameter Tolerance mm	Material	Condition	Standard
	<i>inches</i>	<i>inches</i>	<i>inches</i>	<i>inches</i>			
# PSP0299x2600-C	2.99 <i>0.118</i>	26.00 <i>1.024</i>	3.15 <i>0.124</i>	+0.15/-0.00	Carbon Steel	Unhardened	
# PSP0299x2800-2	2.99 <i>0.118</i>	28.00 <i>1.102</i>	3.15 <i>0.124</i>	+0.15/-0.00	302 Nickel Stainless	Unhardened	
# PSP0299x2800-C	2.99 <i>0.118</i>	28.00 <i>1.102</i>	3.15 <i>0.124</i>	+0.15/-0.00	Carbon Steel	Unhardened	
# PSP0299x3000-C	2.99 <i>0.118</i>	30.00 <i>1.181</i>	3.15 <i>0.124</i>	+0.15/-0.00	Carbon Steel	Unhardened	
# PSP0299x3000-2	2.99 <i>0.118</i>	30.00 <i>1.181</i>	3.15 <i>0.124</i>	+0.15/-0.00	302 Nickel Stainless	Unhardened	
# PSP0299x3500-2	2.99 <i>0.118</i>	35.00 <i>1.378</i>	3.15 <i>0.124</i>	+0.15/-0.00	302 Nickel Stainless	Unhardened	
# PSP0299x3500-C	2.99 <i>0.118</i>	35.00 <i>1.378</i>	3.15 <i>0.124</i>	+0.15/-0.00	Carbon Steel	Unhardened	
PSP0299x4000-2	2.99 <i>0.118</i>	40.00 <i>1.575</i>	3.15 <i>0.124</i>	+0.15/-0.00	302 Nickel Stainless	Unhardened	
# PSP0299x4000-C	2.99 <i>0.118</i>	40.00 <i>1.575</i>	3.15 <i>0.124</i>	+0.15/-0.00	Carbon Steel	Unhardened	
# PSP0315x0792-C	3.15 <i>0.124</i>	7.93 <i>0.312</i>	3.33 <i>0.131</i>	+0.18/-0.00	Carbon Steel	Hardened (RC46-53)	

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Part Number	Drill Size mm	Length mm	Expanded Diameter mm	Expanded Diameter Tolerance mm	Material	Condition	Standard
	<i>inches</i>	<i>inches</i>	<i>inches</i>	<i>inches</i>			
# PSP0315x0953-C	3.15 <i>0.124</i>	9.53 <i>0.375</i>	3.33 <i>0.131</i>	+0.18/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0315x1113-C	3.15 <i>0.124</i>	11.13 <i>0.438</i>	3.33 <i>0.131</i>	+0.18/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0315x1270-C	3.15 <i>0.124</i>	12.70 <i>0.500</i>	3.33 <i>0.131</i>	+0.18/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0315x1427-C	3.15 <i>0.124</i>	14.28 <i>0.562</i>	3.33 <i>0.131</i>	+0.18/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0315x1588-C	3.15 <i>0.124</i>	15.88 <i>0.625</i>	3.33 <i>0.131</i>	+0.18/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0315x1748-C	3.15 <i>0.124</i>	17.48 <i>0.688</i>	3.33 <i>0.131</i>	+0.18/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0315x1905-C	3.15 <i>0.124</i>	19.05 <i>0.750</i>	3.33 <i>0.131</i>	+0.18/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0315x2062-C	3.15 <i>0.124</i>	20.63 <i>0.812</i>	3.33 <i>0.131</i>	+0.18/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0315x2223-C	3.15 <i>0.124</i>	22.23 <i>0.875</i>	3.33 <i>0.131</i>	+0.18/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0315x2383-C	3.15 <i>0.124</i>	23.83 <i>0.938</i>	3.33 <i>0.131</i>	+0.18/-0.00	Carbon Steel	Hardened (RC46-53)	

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Part Number	Drill Size mm	Length mm	Expanded Diameter mm	Expanded Diameter Tolerance mm	Material	Condition	Standard
	<i>inches</i>	<i>inches</i>	<i>inches</i>	<i>inches</i>			
# PSP0315x2540-C	3.15 <i>0.124</i>	25.40 <i>1.000</i>	3.33 <i>0.131</i>	+0.18/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0315x2858-C	3.15 <i>0.124</i>	28.58 <i>1.125</i>	3.33 <i>0.131</i>	+0.18/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0315x3175-C	3.15 <i>0.124</i>	31.75 <i>1.250</i>	3.33 <i>0.131</i>	+0.18/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0315x3493-C	3.15 <i>0.124</i>	34.93 <i>1.375</i>	3.33 <i>0.131</i>	+0.18/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0315x3810-C	3.15 <i>0.124</i>	38.10 <i>1.500</i>	3.33 <i>0.131</i>	+0.18/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0318x0953-3	3.18 <i>0.125</i>	9.53 <i>0.375</i>	3.33 <i>0.131</i>	+0.18/-0.00	302 Stainless	Not Hardened	
# PSP0320x1111-3	3.20 <i>0.126</i>	11.11 <i>0.437</i>	3.33 <i>0.131</i>	+0.18/-0.00	302 Stainless	Not Hardened	
# PSP0320x1270-3	3.20 <i>0.126</i>	12.70 <i>0.500</i>	3.33 <i>0.131</i>	+0.18/-0.00	302 Stainless	Not Hardened	
# PSP0320x1429-3	3.20 <i>0.126</i>	14.29 <i>0.563</i>	3.33 <i>0.131</i>	+0.18/-0.00	302 Stainless	Not Hardened	
# PSP0320x1588-3	3.20 <i>0.126</i>	15.88 <i>0.625</i>	3.33 <i>0.131</i>	+0.18/-0.00	302 Stainless	Not Hardened	

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Pins - Spirol

Part Number	Drill Size mm	Length mm	Expanded Diameter mm	Expanded Diameter Tolerance mm	Material	Condition	Standard
	<i>inches</i>	<i>inches</i>	<i>inches</i>	<i>inches</i>			
# PSP0320x1746-3	3.20 <i>0.126</i>	17.46 <i>0.687</i>	3.33 <i>0.131</i>	+0.18/-0.00	302 Stainless	Not Hardened	
# PSP0320x1905-3	3.20 <i>0.126</i>	19.05 <i>0.750</i>	3.33 <i>0.131</i>	+0.18/-0.00	302 Stainless	Not Hardened	
# PSP0320x2223-3	3.20 <i>0.126</i>	22.23 <i>0.875</i>	3.33 <i>0.131</i>	+0.18/-0.00	302 Stainless	Not Hardened	
# PSP0320x2540-3	3.20 <i>0.126</i>	25.40 <i>1.000</i>	3.33 <i>0.131</i>	+0.18/-0.00	302 Stainless	Not Hardened	
# PSP0348x1200-2	3.48 <i>0.137</i>	12.00 <i>0.472</i>	3.64 <i>0.143</i>	+0.15/-0.00	302 Nickel Stainless	Unhardened	
# PSP0348x1200-C	3.48 <i>0.137</i>	12.00 <i>0.472</i>	3.64 <i>0.143</i>	+0.15/-0.00	Carbon Steel	Unhardened	
# PSP0348x1400-C	3.48 <i>0.137</i>	14.00 <i>0.551</i>	3.64 <i>0.143</i>	+0.15/-0.00	Carbon Steel	Unhardened	
# PSP0348x1600-2	3.48 <i>0.137</i>	16.00 <i>0.630</i>	3.64 <i>0.143</i>	+0.15/-0.00	302 Nickel Stainless	Unhardened	
# PSP0348x1600-C	3.48 <i>0.137</i>	16.00 <i>0.630</i>	3.64 <i>0.143</i>	+0.15/-0.00	Carbon Steel	Unhardened	
# PSP0348x1800-C	3.48 <i>0.137</i>	18.00 <i>0.709</i>	3.64 <i>0.143</i>	+0.15/-0.00	Carbon Steel	Unhardened	

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Pins - Spirol

Part Number	Drill Size mm	Length mm	Expanded Diameter mm	Expanded Diameter Tolerance mm	Material	Condition	Standard
	<i>inches</i>	<i>inches</i>	<i>inches</i>	<i>inches</i>			
# PSP0348x1800-2	3.48 <i>0.137</i>	18.00 <i>0.709</i>	3.64 <i>0.143</i>	+0.15/-0.00	302 Nickel Stainless	Unhardened	
# PSP0348x2000-2	3.48 <i>0.137</i>	20.00 <i>0.787</i>	3.64 <i>0.143</i>	+0.15/-0.00	302 Nickel Stainless	Unhardened	
# PSP0348x2000-C	3.48 <i>0.137</i>	20.00 <i>0.787</i>	3.64 <i>0.143</i>	+0.15/-0.00	Carbon Steel	Unhardened	
# PSP0348x2200-2	3.48 <i>0.137</i>	22.00 <i>0.866</i>	3.64 <i>0.143</i>	+0.15/-0.00	302 Nickel Stainless	Unhardened	
# PSP0348x2200-C	3.48 <i>0.137</i>	22.00 <i>0.866</i>	3.64 <i>0.143</i>	+0.15/-0.00	Carbon Steel	Unhardened	
# PSP0348x2400-2	3.48 <i>0.137</i>	24.00 <i>0.945</i>	3.64 <i>0.143</i>	+0.15/-0.00	302 Nickel Stainless	Unhardened	
# PSP0348x2400-C	3.48 <i>0.137</i>	24.00 <i>0.945</i>	3.64 <i>0.143</i>	+0.15/-0.00	Carbon Steel	Unhardened	
# PSP0348x2600-2	3.48 <i>0.137</i>	26.00 <i>1.024</i>	3.64 <i>0.143</i>	+0.15/-0.00	302 Nickel Stainless	Unhardened	
# PSP0348x2600-C	3.48 <i>0.137</i>	26.00 <i>1.024</i>	3.64 <i>0.143</i>	+0.15/-0.00	Carbon Steel	Unhardened	
# PSP0348x2800-2	3.48 <i>0.137</i>	28.00 <i>1.102</i>	3.64 <i>0.143</i>	+0.15/-0.00	302 Nickel Stainless	Unhardened	

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Pins - Spirol

Part Number	Drill Size mm <i>inches</i>	Length mm <i>inches</i>	Expanded Diameter mm <i>inches</i>	Expanded Diameter Tolerance mm <i>inches</i>	Material	Condition	Standard
# PSP0348x2800-C	3.48 <i>0.137</i>	28.00 <i>1.102</i>	3.64 <i>0.143</i>	+0.15/-0.00	Carbon Steel	Unhardened	
# PSP0348x3000-C	3.48 <i>0.137</i>	30.00 <i>1.181</i>	3.64 <i>0.143</i>	+0.15/-0.00	Carbon Steel	Unhardened	
# PSP0348x3000-2	3.48 <i>0.137</i>	30.00 <i>1.181</i>	3.64 <i>0.143</i>	+0.15/-0.00	302 Nickel Stainless	Unhardened	
# PSP0348x3500-2	3.48 <i>0.137</i>	35.00 <i>1.378</i>	3.64 <i>0.143</i>	+0.15/-0.00	302 Nickel Stainless	Unhardened	
# PSP0348x3500-C	3.48 <i>0.137</i>	35.00 <i>1.378</i>	3.64 <i>0.143</i>	+0.15/-0.00	Carbon Steel	Unhardened	
# PSP0394x1113-C	3.94 <i>0.155</i>	11.13 <i>0.438</i>	4.14 <i>0.163</i>	+0.20/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0394x1270-C	3.94 <i>0.155</i>	12.70 <i>0.500</i>	4.14 <i>0.163</i>	+0.20/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0394x1427-C	3.94 <i>0.155</i>	14.28 <i>0.562</i>	4.14 <i>0.163</i>	+0.20/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0394x1588-C	3.94 <i>0.155</i>	15.88 <i>0.625</i>	4.14 <i>0.163</i>	+0.20/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0394x1748-C	3.94 <i>0.155</i>	17.48 <i>0.688</i>	4.14 <i>0.163</i>	+0.20/-0.00	Carbon Steel	Hardened (RC46-53)	

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Pins - Spirol

Part Number	Drill Size mm	Length mm	Expanded Diameter mm	Expanded Diameter Tolerance mm	Material	Condition	Standard
	<i>inches</i>	<i>inches</i>	<i>inches</i>	<i>inches</i>			
# PSP0394x1905-C	3.94 <i>0.155</i>	19.05 <i>0.750</i>	4.14 <i>0.163</i>	+0.20/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0394x2062-C	3.94 <i>0.155</i>	20.63 <i>0.812</i>	4.14 <i>0.163</i>	+0.20/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0394x2223-C	3.94 <i>0.155</i>	22.23 <i>0.875</i>	4.14 <i>0.163</i>	+0.20/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0394x2383-C	3.94 <i>0.155</i>	23.83 <i>0.938</i>	4.14 <i>0.163</i>	+0.20/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0394x2540-C	3.94 <i>0.155</i>	25.40 <i>1.000</i>	4.14 <i>0.163</i>	+0.20/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0394x2858-C	3.94 <i>0.155</i>	28.58 <i>1.125</i>	4.14 <i>0.163</i>	+0.20/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0394x3175-C	3.94 <i>0.155</i>	31.75 <i>1.250</i>	4.14 <i>0.163</i>	+0.20/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0394x3493-C	3.94 <i>0.155</i>	34.93 <i>1.375</i>	4.14 <i>0.163</i>	+0.20/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0394x3810-C	3.94 <i>0.155</i>	38.10 <i>1.500</i>	4.14 <i>0.163</i>	+0.20/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0398x1000-C	3.98 <i>0.157</i>	10.00 <i>0.394</i>	4.20 <i>0.165</i>	+0.20/-0.00	Carbon Steel	Unhardened	

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Pins - Spirol

Part Number	Drill Size mm	Length mm	Expanded Diameter mm	Expanded Diameter Tolerance mm	Material	Condition	Standard
	<i>inches</i>	<i>inches</i>	<i>inches</i>	<i>inches</i>			
# PSP0398x1200-2	3.98 <i>0.157</i>	12.00 <i>0.472</i>	4.20 <i>0.165</i>	+0.20/-0.00	302 Nickel Stainless	Unhardened	
# PSP0398x1200-C	3.98 <i>0.157</i>	12.00 <i>0.472</i>	4.20 <i>0.165</i>	+0.20/-0.00	Carbon Steel	Unhardened	
# PSP0398x1400-2	3.98 <i>0.157</i>	14.00 <i>0.551</i>	4.20 <i>0.165</i>	+0.20/-0.00	302 Nickel Stainless	Unhardened	
# PSP0398x1400-C	3.98 <i>0.157</i>	14.00 <i>0.551</i>	4.20 <i>0.165</i>	+0.20/-0.00	Carbon Steel	Unhardened	
# PSP0398x1600-2	3.98 <i>0.157</i>	16.00 <i>0.630</i>	4.20 <i>0.165</i>	+0.20/-0.00	302 Nickel Stainless	Unhardened	
# PSP0398x1600-C	3.98 <i>0.157</i>	16.00 <i>0.630</i>	4.20 <i>0.165</i>	+0.20/-0.00	Carbon Steel	Unhardened	
# PSP0398x1800-2	3.98 <i>0.157</i>	18.00 <i>0.709</i>	4.20 <i>0.165</i>	+0.20/-0.00	302 Nickel Stainless	Unhardened	
# PSP0398x1800-C	3.98 <i>0.157</i>	18.00 <i>0.709</i>	4.20 <i>0.165</i>	+0.20/-0.00	Carbon Steel	Unhardened	
# PSP0398x2000-2	3.98 <i>0.157</i>	20.00 <i>0.787</i>	4.20 <i>0.165</i>	+0.20/-0.00	302 Nickel Stainless	Unhardened	
# PSP0398x2000-C	3.98 <i>0.157</i>	20.00 <i>0.787</i>	4.20 <i>0.165</i>	+0.20/-0.00	Carbon Steel	Unhardened	

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Pins - Spirol

Part Number	Drill Size mm	Length mm	Expanded Diameter mm	Expanded Diameter Tolerance mm	Material	Condition	Standard
	<i>inches</i>	<i>inches</i>	<i>inches</i>	<i>inches</i>			
# PSP0398x2200-C	3.98 <i>0.157</i>	22.00 <i>0.866</i>	4.20 <i>0.165</i>	+0.20/-0.00	Carbon Steel	Unhardened	
# PSP0398x2200-2	3.98 <i>0.157</i>	22.00 <i>0.866</i>	4.20 <i>0.165</i>	+0.20/-0.00	302 Nickel Stainless	Unhardened	
# PSP0398x2400-2	3.98 <i>0.157</i>	24.00 <i>0.945</i>	4.20 <i>0.165</i>	+0.20/-0.00	302 Nickel Stainless	Unhardened	
# PSP0398x2400-C	3.98 <i>0.157</i>	24.00 <i>0.945</i>	4.20 <i>0.165</i>	+0.20/-0.00	Carbon Steel	Unhardened	
# PSP0398x2600-2	3.98 <i>0.157</i>	26.00 <i>1.024</i>	4.20 <i>0.165</i>	+0.20/-0.00	302 Nickel Stainless	Unhardened	
# PSP0398x2600-C	3.98 <i>0.157</i>	26.00 <i>1.024</i>	4.20 <i>0.165</i>	+0.20/-0.00	Carbon Steel	Unhardened	
# PSP0398x2800-2	3.98 <i>0.157</i>	28.00 <i>1.102</i>	4.20 <i>0.165</i>	+0.20/-0.00	302 Nickel Stainless	Unhardened	
# PSP0398x2800-C	3.98 <i>0.157</i>	28.00 <i>1.102</i>	4.20 <i>0.165</i>	+0.20/-0.00	Carbon Steel	Unhardened	
# PSP0398x3000-2	3.98 <i>0.157</i>	30.00 <i>1.181</i>	4.20 <i>0.165</i>	+0.20/-0.00	302 Nickel Stainless	Unhardened	
# PSP0398x3000-C	3.98 <i>0.157</i>	30.00 <i>1.181</i>	4.20 <i>0.165</i>	+0.20/-0.00	Carbon Steel	Unhardened	

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Part Number	Drill Size mm <i>inches</i>	Length mm <i>inches</i>	Expanded Diameter mm <i>inches</i>	Expanded Diameter Tolerance mm <i>inches</i>	Material	Condition	Standard
# PSP0398x3500-C	3.98 <i>0.157</i>	35.00 <i>1.378</i>	4.20 <i>0.165</i>	+0.20/-0.00	Carbon Steel	Unhardened	
# PSP0398x4000-C	3.98 <i>0.157</i>	40.00 <i>1.575</i>	4.20 <i>0.165</i>	+0.20/-0.00	Carbon Steel	Unhardened	
# PSP0398x4500-C	3.98 <i>0.157</i>	45.00 <i>1.772</i>	4.20 <i>0.165</i>	+0.20/-0.00	Carbon Steel	Unhardened	
# PSP0470x1270-C	4.70 <i>0.185</i>	12.70 <i>0.500</i>	4.98 <i>0.196</i>	+0.22/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0470x1427-C	4.70 <i>0.185</i>	14.28 <i>0.562</i>	4.98 <i>0.196</i>	+0.22/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0470x1588-C	4.70 <i>0.185</i>	15.88 <i>0.625</i>	4.98 <i>0.196</i>	+0.22/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0470x1748-C	4.70 <i>0.185</i>	17.48 <i>0.688</i>	4.98 <i>0.196</i>	+0.22/-0.00	Carbon Steel	Hardened (RC46-53)	
PSP0470x1905-C	4.70 <i>0.185</i>	19.05 <i>0.750</i>	4.98 <i>0.196</i>	+0.22/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0470x2062-C	4.70 <i>0.185</i>	20.63 <i>0.812</i>	4.98 <i>0.196</i>	+0.22/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0470x2223-C	4.70 <i>0.185</i>	22.23 <i>0.875</i>	4.98 <i>0.196</i>	+0.22/-0.00	Carbon Steel	Hardened (RC46-53)	

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Part Number	Drill Size mm	Length mm	Expanded Diameter mm	Expanded Diameter Tolerance mm	Material	Condition	Standard
	<i>inches</i>	<i>inches</i>	<i>inches</i>	<i>inches</i>			
# PSP0470x2383-C	4.70 <i>0.185</i>	23.83 <i>0.938</i>	4.98 <i>0.196</i>	+0.22/-0.00	Carbon Steel	Hardened (RC46-53)	
PSP0470x2540-C	4.70 <i>0.185</i>	25.40 <i>1.000</i>	4.98 <i>0.196</i>	+0.22/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0470x2858-C	4.70 <i>0.185</i>	28.58 <i>1.125</i>	4.98 <i>0.196</i>	+0.22/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0470x3175-C	4.70 <i>0.185</i>	31.75 <i>1.250</i>	4.98 <i>0.196</i>	+0.22/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0470x3493-C	4.70 <i>0.185</i>	34.93 <i>1.375</i>	4.98 <i>0.196</i>	+0.22/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0470x3810-C	4.70 <i>0.185</i>	38.10 <i>1.500</i>	4.98 <i>0.196</i>	+0.22/-0.00	Carbon Steel	Hardened (RC46-53)	
# PSP0495x1400-C	4.95 <i>0.195</i>	14.00 <i>0.551</i>	5.25 <i>0.207</i>	+0.25/-0.00	Carbon Steel	Unhardened	
# PSP0495x1400-2	4.95 <i>0.195</i>	14.00 <i>0.551</i>	5.25 <i>0.207</i>	+0.25/-0.00	302 Nickel Stainless	Unhardened	
# PSP0495x1600-2	4.95 <i>0.195</i>	16.00 <i>0.630</i>	5.25 <i>0.207</i>	+0.25/-0.00	302 Nickel Stainless	Unhardened	
# PSP0495x1600-C	4.95 <i>0.195</i>	16.00 <i>0.630</i>	5.25 <i>0.207</i>	+0.25/-0.00	Carbon Steel	Unhardened	

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Part Number	Drill Size mm	Length mm	Expanded Diameter mm	Expanded Diameter Tolerance mm	Material	Condition	Standard
	<i>inches</i>	<i>inches</i>	<i>inches</i>	<i>inches</i>			
# PSP0495x1800-2	4.95 <i>0.195</i>	18.00 <i>0.709</i>	5.25 <i>0.207</i>	+0.25/-0.00	302 Nickel Stainless	Unhardened	
# PSP0495x1800-C	4.95 <i>0.195</i>	18.00 <i>0.709</i>	5.25 <i>0.207</i>	+0.25/-0.00	Carbon Steel	Unhardened	
# PSP0495x2000-2	4.95 <i>0.195</i>	20.00 <i>0.787</i>	5.25 <i>0.207</i>	+0.25/-0.00	302 Nickel Stainless	Unhardened	
# PSP0495x2000-C	4.95 <i>0.195</i>	20.00 <i>0.787</i>	5.25 <i>0.207</i>	+0.25/-0.00	Carbon Steel	Unhardened	
# PSP0495x2200-2	4.95 <i>0.195</i>	22.00 <i>0.866</i>	5.25 <i>0.207</i>	+0.25/-0.00	302 Nickel Stainless	Unhardened	
# PSP0495x2200-C	4.95 <i>0.195</i>	22.00 <i>0.866</i>	5.25 <i>0.207</i>	+0.25/-0.00	Carbon Steel	Unhardened	
# PSP0495x2400-C	4.95 <i>0.195</i>	24.00 <i>0.945</i>	5.25 <i>0.207</i>	+0.25/-0.00	Carbon Steel	Unhardened	
# PSP0495x2400-2	4.95 <i>0.195</i>	24.00 <i>0.945</i>	5.25 <i>0.207</i>	+0.25/-0.00	302 Nickel Stainless	Unhardened	
# PSP0495x2600-C	4.95 <i>0.195</i>	26.00 <i>1.024</i>	5.25 <i>0.207</i>	+0.25/-0.00	Carbon Steel	Unhardened	
PSP0495x2600-2	4.95 <i>0.195</i>	26.00 <i>1.024</i>	5.25 <i>0.207</i>	+0.25/-0.00	302 Nickel Stainless	Unhardened	

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Pins - Spirol

Part Number	Drill Size mm	Length mm	Expanded Diameter mm	Expanded Diameter Tolerance mm	Material	Condition	Standard
	<i>inches</i>	<i>inches</i>	<i>inches</i>	<i>inches</i>			
# PSP0495x2800-2	4.95 <i>0.195</i>	28.00 <i>1.102</i>	5.25 <i>0.207</i>	+0.25/-0.00	302 Nickel Stainless	Unhardened	
# PSP0495x2800-C	4.95 <i>0.195</i>	28.00 <i>1.102</i>	5.25 <i>0.207</i>	+0.25/-0.00	Carbon Steel	Unhardened	
PSP0495x3000-2	4.95 <i>0.195</i>	30.00 <i>1.181</i>	5.25 <i>0.207</i>	+0.25/-0.00	302 Nickel Stainless	Unhardened	
# PSP0495x3000-C	4.95 <i>0.195</i>	30.00 <i>1.181</i>	5.25 <i>0.207</i>	+0.25/-0.00	Carbon Steel	Unhardened	
# PSP0495x3500-2	4.95 <i>0.195</i>	35.00 <i>1.378</i>	5.25 <i>0.207</i>	+0.25/-0.00	302 Nickel Stainless	Unhardened	
# PSP0495x3500-C	4.95 <i>0.195</i>	35.00 <i>1.378</i>	5.25 <i>0.207</i>	+0.25/-0.00	Carbon Steel	Unhardened	
# PSP0495x4000-2	4.95 <i>0.195</i>	40.00 <i>1.575</i>	5.25 <i>0.207</i>	+0.25/-0.00	302 Nickel Stainless	Unhardened	
# PSP0495x4000-C	4.95 <i>0.195</i>	40.00 <i>1.575</i>	5.25 <i>0.207</i>	+0.25/-0.00	Carbon Steel	Unhardened	
# PSP0495x4500-2	4.95 <i>0.195</i>	45.00 <i>1.772</i>	5.25 <i>0.207</i>	+0.25/-0.00	302 Nickel Stainless	Unhardened	
# PSP0495x4500-C	4.95 <i>0.195</i>	45.00 <i>1.772</i>	5.25 <i>0.207</i>	+0.25/-0.00	Carbon Steel	Unhardened	

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Pins - Spirol

Part Number	Drill Size mm	Length mm	Expanded Diameter mm	Expanded Diameter Tolerance mm	Material	Condition	Standard
	<i>inches</i>	<i>inches</i>	<i>inches</i>	<i>inches</i>			
# PSP0495x5000-2	4.95 <i>0.195</i>	50.00 <i>1.969</i>	5.25 <i>0.207</i>	+0.25/-0.00	302 Nickel Stainless	Unhardened	
# PSP0495x5000-C	4.95 <i>0.195</i>	50.00 <i>1.969</i>	5.25 <i>0.207</i>	+0.25/-0.00	Carbon Steel	Unhardened	
# PSP0595x1600-C	5.95 <i>0.234</i>	16.00 <i>0.630</i>	6.25 <i>0.246</i>	+0.25/-0.00	Carbon Steel	Unhardened	
# PSP0595x1600-2	5.95 <i>0.234</i>	16.00 <i>0.630</i>	6.25 <i>0.246</i>	+0.25/-0.00	302 Nickel Stainless	Unhardened	
# PSP0595x1800-2	5.95 <i>0.234</i>	18.00 <i>0.709</i>	6.25 <i>0.246</i>	+0.25/-0.00	302 Nickel Stainless	Unhardened	
# PSP0595x2000-2	5.95 <i>0.234</i>	20.00 <i>0.787</i>	6.25 <i>0.246</i>	+0.25/-0.00	302 Nickel Stainless	Unhardened	
# PSP0595x2000-C	5.95 <i>0.234</i>	20.00 <i>0.787</i>	6.25 <i>0.246</i>	+0.25/-0.00	Carbon Steel	Unhardened	
# PSP0595x2200-2	5.95 <i>0.234</i>	22.00 <i>0.866</i>	6.25 <i>0.246</i>	+0.25/-0.00	302 Nickel Stainless	Unhardened	
# PSP0595x2200-C	5.95 <i>0.234</i>	22.00 <i>0.866</i>	6.25 <i>0.246</i>	+0.25/-0.00	Carbon Steel	Unhardened	
# PSP0595x2400-2	5.95 <i>0.234</i>	24.00 <i>0.945</i>	6.25 <i>0.246</i>	+0.25/-0.00	302 Nickel Stainless	Unhardened	

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Pins - Spirol

Part Number	Drill Size mm	Length mm	Expanded Diameter mm	Expanded Diameter Tolerance mm	Material	Condition	Standard
	<i>inches</i>	<i>inches</i>	<i>inches</i>	<i>inches</i>			
# PSP0595x2400-C	5.95 <i>0.234</i>	24.00 <i>0.945</i>	6.25 <i>0.246</i>	+0.25/-0.00	Carbon Steel	Unhardened	
# PSP0595x2600-2	5.95 <i>0.234</i>	26.00 <i>1.024</i>	6.25 <i>0.246</i>	+0.25/-0.00	302 Nickel Stainless	Unhardened	
# PSP0595x2600-C	5.95 <i>0.234</i>	26.00 <i>1.024</i>	6.25 <i>0.246</i>	+0.25/-0.00	Carbon Steel	Unhardened	
# PSP0595x2800-2	5.95 <i>0.234</i>	28.00 <i>1.102</i>	6.25 <i>0.246</i>	+0.25/-0.00	302 Nickel Stainless	Unhardened	
# PSP0595x2800-C	5.95 <i>0.234</i>	28.00 <i>1.102</i>	6.25 <i>0.246</i>	+0.25/-0.00	Carbon Steel	Unhardened	
# PSP0595x3000-2	5.95 <i>0.234</i>	30.00 <i>1.181</i>	6.25 <i>0.246</i>	+0.25/-0.00	302 Nickel Stainless	Unhardened	
# PSP0595x3000-C	5.95 <i>0.234</i>	30.00 <i>1.181</i>	6.25 <i>0.246</i>	+0.25/-0.00	Carbon Steel	Unhardened	
PSP0595x3500-2	5.95 <i>0.234</i>	35.00 <i>1.378</i>	6.25 <i>0.246</i>	+0.25/-0.00	302 Nickel Stainless	Unhardened	
PSP0595x3500-C	5.95 <i>0.234</i>	35.00 <i>1.378</i>	6.25 <i>0.246</i>	+0.25/-0.00	Carbon Steel	Unhardened	
# PSP0595x4000-2	5.95 <i>0.234</i>	40.00 <i>1.575</i>	6.25 <i>0.246</i>	+0.25/-0.00	302 Nickel Stainless	Unhardened	

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Pins - Spirol

Part Number	Drill Size mm	Length mm	Expanded Diameter mm	Expanded Diameter Tolerance mm	Material	Condition	Standard
	<i>inches</i>	<i>inches</i>	<i>inches</i>	<i>inches</i>			
# PSP0595x4000-C	5.95 <i>0.234</i>	40.00 <i>1.575</i>	6.25 <i>0.246</i>	+0.25/-0.00	Carbon Steel	Unhardened	
PSP0595x4500-2	5.95 <i>0.234</i>	45.00 <i>1.772</i>	6.25 <i>0.246</i>	+0.25/-0.00	302 Nickel Stainless	Unhardened	
# PSP0595x4500-C	5.95 <i>0.234</i>	45.00 <i>1.772</i>	6.25 <i>0.246</i>	+0.25/-0.00	Carbon Steel	Unhardened	
# PSP0595x5000-2	5.95 <i>0.234</i>	50.00 <i>1.969</i>	6.25 <i>0.246</i>	+0.25/-0.00	302 Nickel Stainless	Unhardened	
# PSP0595x5000-C	5.95 <i>0.234</i>	50.00 <i>1.969</i>	6.25 <i>0.246</i>	+0.25/-0.00	Carbon Steel	Unhardened	
# PSP0595x5500-C	5.95 <i>0.234</i>	55.00 <i>2.165</i>	6.25 <i>0.246</i>	+0.25/-0.00	Carbon Steel	Unhardened	
# PSP0595x5500-2	5.95 <i>0.234</i>	55.00 <i>2.165</i>	6.25 <i>0.246</i>	+0.25/-0.00	302 Nickel Stainless	Unhardened	
# PSP0595x6000-2	5.95 <i>0.234</i>	60.00 <i>2.362</i>	6.25 <i>0.246</i>	+0.25/-0.00	302 Nickel Stainless	Unhardened	
PSP0595x6000-C	5.95 <i>0.234</i>	60.00 <i>2.362</i>	6.25 <i>0.246</i>	+0.25/-0.00	Carbon Steel	Unhardened	
# PSP0793x1600-C	7.93 <i>0.312</i>	16.00 <i>0.630</i>	8.30 <i>0.327</i>	+0.33/-0.00	Carbon Steel	Unhardened	

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Part Number	Drill Size mm	Length mm	Expanded Diameter mm	Expanded Diameter Tolerance mm	Material	Condition	Standard
	<i>inches</i>	<i>inches</i>	<i>inches</i>	<i>inches</i>			
# PSP0793x2000-2	7.93 <i>0.312</i>	20.00 <i>0.787</i>	8.30 <i>0.327</i>	+0.33/-0.00	302 Nickel Stainless	Unhardened	
# PSP0793x2000-C	7.93 <i>0.312</i>	20.00 <i>0.787</i>	8.30 <i>0.327</i>	+0.33/-0.00	Carbon Steel	Unhardened	
# PSP0793x2200-2	7.93 <i>0.312</i>	22.00 <i>0.866</i>	8.30 <i>0.327</i>	+0.33/-0.00	302 Nickel Stainless	Unhardened	
# PSP0793x2200-C	7.93 <i>0.312</i>	22.00 <i>0.866</i>	8.30 <i>0.327</i>	+0.33/-0.00	Carbon Steel	Unhardened	
# PSP0793x2400-2	7.93 <i>0.312</i>	24.00 <i>0.945</i>	8.30 <i>0.327</i>	+0.33/-0.00	302 Nickel Stainless	Unhardened	
# PSP0793x2400-C	7.93 <i>0.312</i>	24.00 <i>0.945</i>	8.30 <i>0.327</i>	+0.33/-0.00	Carbon Steel	Unhardened	
# PSP0793x2600-2	7.93 <i>0.312</i>	26.00 <i>1.024</i>	8.30 <i>0.327</i>	+0.33/-0.00	302 Nickel Stainless	Unhardened	
# PSP0793x2600-C	7.93 <i>0.312</i>	26.00 <i>1.024</i>	8.30 <i>0.327</i>	+0.33/-0.00	Carbon Steel	Unhardened	
# PSP0793x2800-C	7.93 <i>0.312</i>	28.00 <i>1.102</i>	8.30 <i>0.327</i>	+0.33/-0.00	Carbon Steel	Unhardened	
# PSP0793x2800-2	7.93 <i>0.312</i>	28.00 <i>1.102</i>	8.30 <i>0.327</i>	+0.33/-0.00	302 Nickel Stainless	Unhardened	

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Part Number	Drill Size mm	Length mm	Expanded Diameter mm	Expanded Diameter Tolerance mm	Material	Condition	Standard
	<i>inches</i>	<i>inches</i>	<i>inches</i>	<i>inches</i>			
# PSP0793x3000-C	7.93 <i>0.312</i>	30.00 <i>1.181</i>	8.30 <i>0.327</i>	+0.33/-0.00	Carbon Steel	Unhardened	
# PSP0793x3000-2	7.93 <i>0.312</i>	30.00 <i>1.181</i>	8.30 <i>0.327</i>	+0.33/-0.00	302 Nickel Stainless	Unhardened	
# PSP0793x3500-2	7.93 <i>0.312</i>	35.00 <i>1.378</i>	8.30 <i>0.327</i>	+0.33/-0.00	302 Nickel Stainless	Unhardened	
# PSP0793x3500-C	7.93 <i>0.312</i>	35.00 <i>1.378</i>	8.30 <i>0.327</i>	+0.33/-0.00	Carbon Steel	Unhardened	
PSP0793x4000-2	7.93 <i>0.312</i>	40.00 <i>1.575</i>	8.30 <i>0.327</i>	+0.33/-0.00	302 Nickel Stainless	Unhardened	
# PSP0793x4000-C	7.93 <i>0.312</i>	40.00 <i>1.575</i>	8.30 <i>0.327</i>	+0.33/-0.00	Carbon Steel	Unhardened	
# PSP0793x4500-2	7.93 <i>0.312</i>	45.00 <i>1.772</i>	8.30 <i>0.327</i>	+0.33/-0.00	302 Nickel Stainless	Unhardened	
# PSP0793x4500-C	7.93 <i>0.312</i>	45.00 <i>1.772</i>	8.30 <i>0.327</i>	+0.33/-0.00	Carbon Steel	Unhardened	
# PSP0793x5000-2	7.93 <i>0.312</i>	50.00 <i>1.969</i>	8.30 <i>0.327</i>	+0.33/-0.00	302 Nickel Stainless	Unhardened	
# PSP0793x5000-C	7.93 <i>0.312</i>	50.00 <i>1.969</i>	8.30 <i>0.327</i>	+0.33/-0.00	Carbon Steel	Unhardened	

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Pins - Spirol

Part Number	Drill Size mm	Length mm	Expanded Diameter mm	Expanded Diameter Tolerance mm	Material	Condition	Standard
	<i>inches</i>	<i>inches</i>	<i>inches</i>	<i>inches</i>			
# PSP0793x5500-C	7.93 <i>0.312</i>	55.00 <i>2.165</i>	8.30 <i>0.327</i>	+0.33/-0.00	Carbon Steel	Unhardened	
# PSP0793x6000-C	7.93 <i>0.312</i>	60.00 <i>2.362</i>	8.30 <i>0.327</i>	+0.33/-0.00	Carbon Steel	Unhardened	
# PSP0793x6000-2	7.93 <i>0.312</i>	60.00 <i>2.362</i>	8.30 <i>0.327</i>	+0.33/-0.00	302 Nickel Stainless	Unhardened	
# PSP0793x6500-2	7.93 <i>0.312</i>	65.00 <i>2.559</i>	8.30 <i>0.327</i>	+0.33/-0.00	302 Nickel Stainless	Unhardened	
# PSP0793x6500-C	7.93 <i>0.312</i>	65.00 <i>2.559</i>	8.30 <i>0.327</i>	+0.33/-0.00	Carbon Steel	Unhardened	
# PSP0793x7000-2	7.93 <i>0.312</i>	70.00 <i>2.756</i>	8.30 <i>0.327</i>	+0.33/-0.00	302 Nickel Stainless	Unhardened	
# PSP0793x7000-C	7.93 <i>0.312</i>	70.00 <i>2.756</i>	8.30 <i>0.327</i>	+0.33/-0.00	Carbon Steel	Unhardened	
# PSP0793x7500-2	7.93 <i>0.312</i>	75.00 <i>2.953</i>	8.30 <i>0.327</i>	+0.33/-0.00	302 Nickel Stainless	Unhardened	
# PSP0793x7500-C	7.93 <i>0.312</i>	75.00 <i>2.953</i>	8.30 <i>0.327</i>	+0.33/-0.00	Carbon Steel	Unhardened	
# PSP0993x2400-C	9.93 <i>0.391</i>	24.00 <i>0.945</i>	10.30 <i>0.406</i>	+0.35/-0.00	Carbon Steel	Unhardened	

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Part Number	Drill Size mm	Length mm	Expanded Diameter mm	Expanded Diameter Tolerance mm	Material	Condition	Standard
	<i>inches</i>	<i>inches</i>	<i>inches</i>	<i>inches</i>			
# PSP0993x2600-2	9.93 <i>0.391</i>	26.00 <i>1.024</i>	10.30 <i>0.406</i>	+0.35/-0.00	302 Nickel Stainless	Unhardened	
# PSP0993x2600-C	9.93 <i>0.391</i>	26.00 <i>1.024</i>	10.30 <i>0.406</i>	+0.35/-0.00	Carbon Steel	Unhardened	
# PSP0993x2800-2	9.93 <i>0.391</i>	28.00 <i>1.102</i>	10.30 <i>0.406</i>	+0.35/-0.00	302 Nickel Stainless	Unhardened	
# PSP0993x2800-C	9.93 <i>0.391</i>	28.00 <i>1.102</i>	10.30 <i>0.406</i>	+0.35/-0.00	Carbon Steel	Unhardened	
# PSP0993x3000-C	9.93 <i>0.391</i>	30.00 <i>1.181</i>	10.30 <i>0.406</i>	+0.35/-0.00	Carbon Steel	Unhardened	
# PSP0993x3000-2	9.93 <i>0.391</i>	30.00 <i>1.181</i>	10.30 <i>0.406</i>	+0.35/-0.00	302 Nickel Stainless	Unhardened	
# PSP0993x3500-C	9.93 <i>0.391</i>	35.00 <i>1.378</i>	10.30 <i>0.406</i>	+0.35/-0.00	Carbon Steel	Unhardened	
# PSP0993x3500-2	9.93 <i>0.391</i>	35.00 <i>1.378</i>	10.30 <i>0.406</i>	+0.35/-0.00	302 Nickel Stainless	Unhardened	
# PSP0993x4000-2	9.93 <i>0.391</i>	40.00 <i>1.575</i>	10.30 <i>0.406</i>	+0.35/-0.00	302 Nickel Stainless	Unhardened	
# PSP0993x4000-C	9.93 <i>0.391</i>	40.00 <i>1.575</i>	10.30 <i>0.406</i>	+0.35/-0.00	Carbon Steel	Unhardened	

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Part Number	Drill Size mm	Length mm	Expanded Diameter mm	Expanded Diameter Tolerance mm	Material	Condition	Standard
	<i>inches</i>	<i>inches</i>	<i>inches</i>	<i>inches</i>			
# PSP0993x4500-2	9.93 <i>0.391</i>	45.00 <i>1.772</i>	10.30 <i>0.406</i>	+0.35/-0.00	302 Nickel Stainless	Unhardened	
# PSP0993x4500-C	9.93 <i>0.391</i>	45.00 <i>1.772</i>	10.30 <i>0.406</i>	+0.35/-0.00	Carbon Steel	Unhardened	
# PSP0993x5000-2	9.93 <i>0.391</i>	50.00 <i>1.969</i>	10.30 <i>0.406</i>	+0.35/-0.00	302 Nickel Stainless	Unhardened	
PSP0993x5000-C	9.93 <i>0.391</i>	50.00 <i>1.969</i>	10.30 <i>0.406</i>	+0.35/-0.00	Carbon Steel	Unhardened	
# PSP0993x5500-2	9.93 <i>0.391</i>	55.00 <i>2.165</i>	10.30 <i>0.406</i>	+0.35/-0.00	302 Nickel Stainless	Unhardened	
# PSP0993x5500-C	9.93 <i>0.391</i>	55.00 <i>2.165</i>	10.30 <i>0.406</i>	+0.35/-0.00	Carbon Steel	Unhardened	
# PSP0993x6000-C	9.93 <i>0.391</i>	60.00 <i>2.362</i>	10.30 <i>0.406</i>	+0.35/-0.00	Carbon Steel	Unhardened	
# PSP0993x6000-2	9.93 <i>0.391</i>	60.00 <i>2.362</i>	10.30 <i>0.406</i>	+0.35/-0.00	302 Nickel Stainless	Unhardened	
# PSP0993x6500-2	9.93 <i>0.391</i>	65.00 <i>2.559</i>	10.30 <i>0.406</i>	+0.35/-0.00	302 Nickel Stainless	Unhardened	
# PSP0993x6500-C	9.93 <i>0.391</i>	65.00 <i>2.559</i>	10.30 <i>0.406</i>	+0.35/-0.00	Carbon Steel	Unhardened	

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Pins - Spirol

Part Number	Drill Size mm	Length mm	Expanded Diameter mm	Expanded Diameter Tolerance mm	Material	Condition	Standard
	<i>inches</i>	<i>inches</i>	<i>inches</i>	<i>inches</i>			
# PSP0993x7000-2	9.93 <i>0.391</i>	70.00 <i>2.756</i>	10.30 <i>0.406</i>	+0.35/-0.00	302 Nickel Stainless	Unhardened	
# PSP0993x7000-C	9.93 <i>0.391</i>	70.00 <i>2.756</i>	10.30 <i>0.406</i>	+0.35/-0.00	Carbon Steel	Unhardened	
# PSP0993x7500-2	9.93 <i>0.391</i>	75.00 <i>2.953</i>	10.30 <i>0.406</i>	+0.35/-0.00	302 Nickel Stainless	Unhardened	
# PSP0993x7500-C	9.93 <i>0.391</i>	75.00 <i>2.953</i>	10.30 <i>0.406</i>	+0.35/-0.00	Carbon Steel	Unhardened	
# PSP0993x8000-2	9.93 <i>0.391</i>	80.00 <i>3.150</i>	10.30 <i>0.406</i>	+0.35/-0.00	302 Nickel Stainless	Unhardened	
# PSP0993x8000-C	9.93 <i>0.391</i>	80.00 <i>3.150</i>	10.30 <i>0.406</i>	+0.35/-0.00	Carbon Steel	Unhardened	
# PSP0993x8500-2	9.93 <i>0.391</i>	85.00 <i>3.346</i>	10.30 <i>0.406</i>	+0.35/-0.00	302 Nickel Stainless	Unhardened	
# PSP0993x8500-C	9.93 <i>0.391</i>	85.00 <i>3.346</i>	10.30 <i>0.406</i>	+0.35/-0.00	Carbon Steel	Unhardened	
# PSP1190x3000-2	11.90 <i>0.469</i>	30.00 <i>1.181</i>	12.35 <i>0.486</i>	+0.40/-0.00	302 Nickel Stainless	Unhardened	
# PSP1190x3000-C	11.90 <i>0.469</i>	30.00 <i>1.181</i>	12.35 <i>0.486</i>	+0.40/-0.00	Carbon Steel	Unhardened	

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Part Number	Drill Size mm	Length mm	Expanded Diameter mm	Expanded Diameter Tolerance mm	Material	Condition	Standard
	<i>inches</i>	<i>inches</i>	<i>inches</i>	<i>inches</i>			
# PSP1190x3500-2	11.90 <i>0.469</i>	35.00 <i>1.378</i>	12.35 <i>0.486</i>	+0.40/-0.00	302 Nickel Stainless	Unhardened	
# PSP1190x3500-C	11.90 <i>0.469</i>	35.00 <i>1.378</i>	12.35 <i>0.486</i>	+0.40/-0.00	Carbon Steel	Unhardened	
# PSP1190x4000-2	11.90 <i>0.469</i>	40.00 <i>1.575</i>	12.35 <i>0.486</i>	+0.40/-0.00	302 Nickel Stainless	Unhardened	
# PSP1190x4000-C	11.90 <i>0.469</i>	40.00 <i>1.575</i>	12.35 <i>0.486</i>	+0.40/-0.00	Carbon Steel	Unhardened	
# PSP1190x4500-2	11.90 <i>0.469</i>	45.00 <i>1.772</i>	12.35 <i>0.486</i>	+0.40/-0.00	302 Nickel Stainless	Unhardened	
# PSP1190x4500-C	11.90 <i>0.469</i>	45.00 <i>1.772</i>	12.35 <i>0.486</i>	+0.40/-0.00	Carbon Steel	Unhardened	
# PSP1190x5000-2	11.90 <i>0.469</i>	50.00 <i>1.969</i>	12.35 <i>0.486</i>	+0.40/-0.00	302 Nickel Stainless	Unhardened	
# PSP1190x5000-C	11.90 <i>0.469</i>	50.00 <i>1.969</i>	12.35 <i>0.486</i>	+0.40/-0.00	Carbon Steel	Unhardened	
# PSP1190x5500-2	11.90 <i>0.469</i>	55.00 <i>2.165</i>	12.35 <i>0.486</i>	+0.40/-0.00	302 Nickel Stainless	Unhardened	
# PSP1190x5500-C	11.90 <i>0.469</i>	55.00 <i>2.165</i>	12.35 <i>0.486</i>	+0.40/-0.00	Carbon Steel	Unhardened	

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Pins - Spirol

Part Number	Drill Size mm	Length mm	Expanded Diameter mm	Expanded Diameter Tolerance mm	Material	Condition	Standard
	<i>inches</i>	<i>inches</i>	<i>inches</i>	<i>inches</i>			
# PSP1190x6000-C	11.90 <i>0.469</i>	60.00 <i>2.362</i>	12.35 <i>0.486</i>	+0.40/-0.00	Carbon Steel	Unhardened	
# PSP1190x6000-2	11.90 <i>0.469</i>	60.00 <i>2.362</i>	12.35 <i>0.486</i>	+0.40/-0.00	302 Nickel Stainless	Unhardened	
# PSP1190x6500-2	11.90 <i>0.469</i>	65.00 <i>2.559</i>	12.35 <i>0.486</i>	+0.40/-0.00	302 Nickel Stainless	Unhardened	
# PSP1190x6500-C	11.90 <i>0.469</i>	65.00 <i>2.559</i>	12.35 <i>0.486</i>	+0.40/-0.00	Carbon Steel	Unhardened	
# PSP1190x7000-2	11.90 <i>0.469</i>	70.00 <i>2.756</i>	12.35 <i>0.486</i>	+0.40/-0.00	302 Nickel Stainless	Unhardened	
# PSP1190x7000-C	11.90 <i>0.469</i>	70.00 <i>2.756</i>	12.35 <i>0.486</i>	+0.40/-0.00	Carbon Steel	Unhardened	
# PSP1190x7500-2	11.90 <i>0.469</i>	75.00 <i>2.953</i>	12.35 <i>0.486</i>	+0.40/-0.00	302 Nickel Stainless	Unhardened	
# PSP1190x7500-C	11.90 <i>0.469</i>	75.00 <i>2.953</i>	12.35 <i>0.486</i>	+0.40/-0.00	Carbon Steel	Unhardened	
# PSP1190x8000-2	11.90 <i>0.469</i>	80.00 <i>3.150</i>	12.35 <i>0.486</i>	+0.40/-0.00	302 Nickel Stainless	Unhardened	
# PSP1190x8000-C	11.90 <i>0.469</i>	80.00 <i>3.150</i>	12.35 <i>0.486</i>	+0.40/-0.00	Carbon Steel	Unhardened	

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Pins - Spirol

Part Number	Drill Size mm	Length mm	Expanded Diameter mm	Expanded Diameter Tolerance mm	Material	Condition	Standard
	<i>inches</i>	<i>inches</i>	<i>inches</i>	<i>inches</i>			
# PSP1190x8500-2	11.90 <i>0.469</i>	85.00 <i>3.346</i>	12.35 <i>0.486</i>	+0.40/-0.00	302 Nickel Stainless	Unhardened	
# PSP1190x8500-C	11.90 <i>0.469</i>	85.00 <i>3.346</i>	12.35 <i>0.486</i>	+0.40/-0.00	Carbon Steel	Unhardened	
# PSP1190x9000-2	11.90 <i>0.469</i>	90.00 <i>3.543</i>	12.35 <i>0.486</i>	+0.40/-0.00	302 Nickel Stainless	Unhardened	
# PSP1190x9000-C	11.90 <i>0.469</i>	90.00 <i>3.543</i>	12.35 <i>0.486</i>	+0.40/-0.00	Carbon Steel	Unhardened	
# PSP1190x9500-C	11.90 <i>0.469</i>	95.00 <i>3.740</i>	12.35 <i>0.486</i>	+0.40/-0.00	Carbon Steel	Unhardened	
# PSP1190x9500-2	11.90 <i>0.469</i>	95.00 <i>3.740</i>	12.35 <i>0.486</i>	+0.40/-0.00	302 Nickel Stainless	Unhardened	
# PSP1190x10000-C	11.90 <i>0.469</i>	100.00 <i>3.937</i>	12.35 <i>0.486</i>	+0.40/-0.00	Carbon Steel	Unhardened	
# PSP1190x10000-2	11.90 <i>0.469</i>	100.00 <i>3.937</i>	12.35 <i>0.486</i>	+0.40/-0.00	302 Nickel Stainless	Unhardened	

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