



# Spiral Rings - Internal - Light Duty

10/4/2018

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## INFORMATION

Includes series CI / VH / UR - Spring Steel and Stainless Steel.

Light duty rings for use in low clearance applications.

Also used as a positioning point for light loads.

Radius notch on one end for removal.

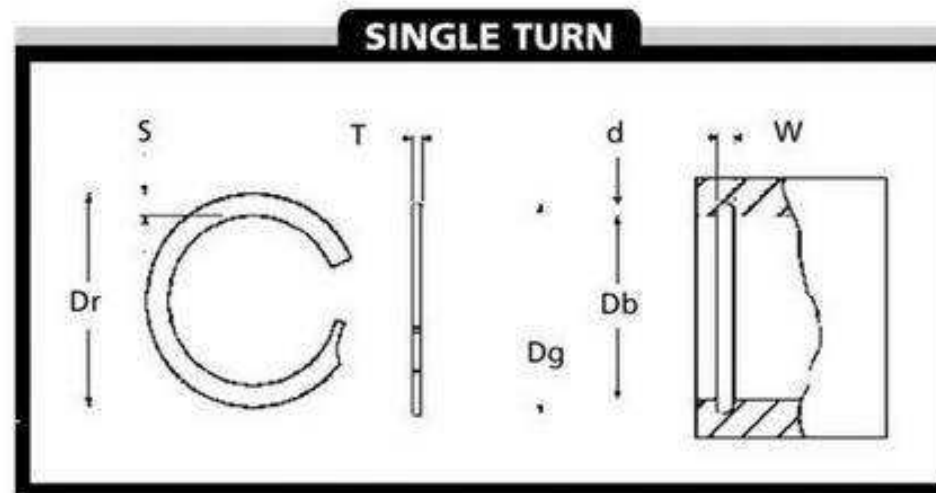
Narrow radial wall yields moderate thrust loads.

Equivalent to Associated Spring: CI, Smalley: VH, Spirolox and Ramsey: UR

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## Spiral Rings - Internal - Light Duty

Part Number	Bore (Db) mm <i>inches</i>	Free Outside Dia. (Dr) mm <i>inches</i>	Radial Wall (S) mm <i>inches</i>	Thickness (T) mm <i>inches</i>	Groove Dia. (Dg) mm <i>inches</i>	Groove Depth (d) mm <i>inches</i>	Groove Width (W) mm <i>inches</i>	Material
# UR-050-S02	12.70 <i>0.500</i>	13.49 - 13.82	0.98 - 1.18	0.42 - 0.98	13.36 - 13.46	0.360 <i>0.014</i>	0.610 <i>0.024</i>	302 Stainless Steel
# UR-050	12.70 <i>0.500</i>	13.49 - 13.82	0.98 - 1.18	0.42 - 0.98	13.36 - 13.46	0.360 <i>0.014</i>	0.610 <i>0.024</i>	Spring Steel
# UR-056	14.27 <i>0.562</i>	15.06 - 15.39	0.98 - 1.18	0.42 - 0.98	14.94 - 15.04	0.360 <i>0.014</i>	0.610 <i>0.024</i>	Spring Steel
# UR-056-S02	14.27 <i>0.562</i>	15.06 - 15.39	0.98 - 1.18	0.42 - 0.98	14.94 - 15.04	0.360 <i>0.014</i>	0.610 <i>0.024</i>	302 Stainless Steel
# UR-062	15.88 <i>0.625</i>	16.66 - 16.99	0.98 - 1.18	0.42 - 0.98	16.54 - 16.64	0.360 <i>0.014</i>	0.610 <i>0.024</i>	Spring Steel
# UR-062-S02	15.88 <i>0.625</i>	16.66 - 16.99	0.98 - 1.18	0.42 - 0.98	16.54 - 16.64	0.360 <i>0.014</i>	0.610 <i>0.024</i>	302 Stainless Steel
# UR-068-S02	17.45 <i>0.687</i>	18.26 - 18.59	0.98 - 1.18	0.42 - 0.98	18.11 - 18.21	0.360 <i>0.014</i>	0.610 <i>0.024</i>	302 Stainless Steel
# UR-068	17.45 <i>0.687</i>	18.26 - 18.59	0.98 - 1.18	0.42 - 0.98	18.11 - 18.21	0.360 <i>0.014</i>	0.610 <i>0.024</i>	Spring Steel
# UR-075	19.05 <i>0.750</i>	19.89 - 20.22	0.98 - 1.18	0.42 - 0.98	19.74 - 19.84	0.380 <i>0.015</i>	0.610 <i>0.024</i>	Spring Steel
# UR-075-S02	19.05 <i>0.750</i>	19.89 - 20.22	0.98 - 1.18	0.42 - 0.98	19.74 - 19.84	0.380 <i>0.015</i>	0.610 <i>0.024</i>	302 Stainless Steel

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## Spiral Rings - Internal - Light Duty

Part Number	Bore (Db) mm <i>inches</i>	Free Outside Dia. (Dr) mm <i>inches</i>	Radial Wall (S) mm <i>inches</i>	Thickness (T) mm <i>inches</i>	Groove Dia. (Dg) mm <i>inches</i>	Groove Depth (d) mm <i>inches</i>	Groove Width (W) mm <i>inches</i>	Material
# UR-081	20.62 <i>0.812</i>	21.89 - 22.23	1.47 - 1.67	0.50 - 1.47	21.62 - 21.77	0.530 <i>0.021</i>	0.710 <i>0.028</i>	Spring Steel
# UR-081-S02	20.62 <i>0.812</i>	21.89 - 22.23	1.47 - 1.67	0.50 - 1.47	21.62 - 21.77	0.530 <i>0.021</i>	0.710 <i>0.028</i>	302 Stainless Steel
# UR-087-S02	22.23 <i>0.875</i>	23.52 - 23.85	1.47 - 1.67	0.50 - 1.47	23.22 - 23.37	0.530 <i>0.021</i>	0.710 <i>0.028</i>	302 Stainless Steel
# UR-087	22.23 <i>0.875</i>	23.52 - 23.85	1.47 - 1.67	0.50 - 1.47	23.22 - 23.37	0.530 <i>0.021</i>	0.710 <i>0.028</i>	Spring Steel
# UR-093	23.80 <i>0.937</i>	25.12 - 25.45	1.47 - 1.67	0.50 - 1.47	24.79 - 24.94	0.530 <i>0.021</i>	0.710 <i>0.028</i>	Spring Steel
# UR-093-S02	23.80 <i>0.937</i>	25.12 - 25.45	1.47 - 1.67	0.50 - 1.47	24.79 - 24.94	0.530 <i>0.021</i>	0.710 <i>0.028</i>	302 Stainless Steel
# UR-100	25.40 <i>1.000</i>	26.72 - 27.05	1.47 - 1.67	0.50 - 1.47	26.39 - 26.54	0.530 <i>0.021</i>	0.710 <i>0.028</i>	Spring Steel
# UR-100-S02	25.40 <i>1.000</i>	26.72 - 27.05	1.47 - 1.67	0.50 - 1.47	26.39 - 26.54	0.530 <i>0.021</i>	0.710 <i>0.028</i>	302 Stainless Steel
# UR-106	26.97 <i>1.062</i>	28.37 - 28.75	2.03 - 2.23	0.60 - 2.03	27.99 - 28.19	0.560 <i>0.022</i>	0.840 <i>0.033</i>	Spring Steel
# UR-106-S02	26.97 <i>1.062</i>	28.37 - 28.75	2.03 - 2.23	0.60 - 2.03	27.99 - 28.19	0.560 <i>0.022</i>	0.840 <i>0.033</i>	302 Stainless Steel

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## Spiral Rings - Internal - Light Duty

Part Number	Bore (Db) mm <i>inches</i>	Free Outside Dia. (Dr) mm <i>inches</i>	Radial Wall (S) mm <i>inches</i>	Thickness (T) mm <i>inches</i>	Groove Dia. (Dg) mm <i>inches</i>	Groove Depth (d) mm <i>inches</i>	Groove Width (W) mm <i>inches</i>	Material
# UR-112	28.58 <i>1.125</i>	30.00 - 30.38	2.03 - 2.23	0.60 - 2.03	29.59 - 29.79	0.560 <i>0.022</i>	0.840 <i>0.033</i>	Spring Steel
# UR-112-S02	28.58 <i>1.125</i>	30.00 - 30.38	2.03 - 2.23	0.60 - 2.03	29.59 - 29.79	0.560 <i>0.022</i>	0.840 <i>0.033</i>	302 Stainless Steel
# UR-118	30.15 <i>1.187</i>	31.55 - 31.93	2.03 - 2.23	0.60 - 2.03	31.17 - 31.37	0.560 <i>0.022</i>	0.840 <i>0.033</i>	Spring Steel
# UR-118-S02	30.15 <i>1.187</i>	31.55 - 31.93	2.03 - 2.23	0.60 - 2.03	31.17 - 31.37	0.560 <i>0.022</i>	0.840 <i>0.033</i>	302 Stainless Steel
# UR-125-S02	31.75 <i>1.250</i>	33.45 - 33.83	2.03 - 2.23	0.60 - 2.03	32.77 - 32.97	0.560 <i>0.022</i>	0.840 <i>0.033</i>	302 Stainless Steel
# UR-125	31.75 <i>1.250</i>	33.45 - 33.83	2.03 - 2.23	0.60 - 2.03	32.77 - 32.97	0.560 <i>0.022</i>	0.840 <i>0.033</i>	Spring Steel
# UR-131-S02	33.32 <i>1.312</i>	34.77 - 35.15	2.03 - 2.23	0.60 - 2.03	34.34 - 34.54	0.560 <i>0.022</i>	0.840 <i>0.033</i>	302 Stainless Steel
# UR-131	33.32 <i>1.312</i>	34.77 - 35.15	2.03 - 2.23	0.60 - 2.03	34.34 - 34.54	0.560 <i>0.022</i>	0.840 <i>0.033</i>	Spring Steel
# UR-137-S02	34.93 <i>1.375</i>	36.40 - 36.78	2.03 - 2.23	0.60 - 2.03	35.94 - 36.14	0.560 <i>0.022</i>	0.840 <i>0.033</i>	302 Stainless Steel
# UR-137	34.93 <i>1.375</i>	36.40 - 36.78	2.03 - 2.23	0.60 - 2.03	35.94 - 36.14	0.560 <i>0.022</i>	0.840 <i>0.033</i>	Spring Steel

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## Spiral Rings - Internal - Light Duty

Part Number	Bore (Db) mm <i>inches</i>	Free Outside Dia. (Dr) mm <i>inches</i>	Radial Wall (S) mm <i>inches</i>	Thickness (T) mm <i>inches</i>	Groove Dia. (Dg) mm <i>inches</i>	Groove Depth (d) mm <i>inches</i>	Groove Width (W) mm <i>inches</i>	Material
# UR-143	36.50 <i>1.437</i>	38.00 - 38.38	2.03 - 2.23	0.60 - 2.03	37.52 - 37.72	0.560 <i>0.022</i>	0.840 <i>0.033</i>	Spring Steel
# UR-143-S02	36.50 <i>1.437</i>	38.00 - 38.38	2.03 - 2.23	0.60 - 2.03	37.52 - 37.72	0.560 <i>0.022</i>	0.840 <i>0.033</i>	302 Stainless Steel
# UR-150	38.10 <i>1.500</i>	39.60 - 39.98	2.03 - 2.23	0.60 - 2.03	39.12 - 39.32	0.560 <i>0.022</i>	0.840 <i>0.033</i>	Spring Steel
# UR-150-S02	38.10 <i>1.500</i>	39.60 - 39.98	2.03 - 2.23	0.60 - 2.03	39.12 - 39.32	0.560 <i>0.022</i>	0.840 <i>0.033</i>	302 Stainless Steel
# UR-156	39.67 <i>1.562</i>	41.58 - 42.09	2.77 - 2.96	0.74 - 2.77	41.00 - 41.25	0.740 <i>0.029</i>	1.070 <i>0.042</i>	Spring Steel
# UR-156-S02	39.67 <i>1.562</i>	41.58 - 42.09	2.77 - 2.96	0.74 - 2.77	41.00 - 41.25	0.740 <i>0.029</i>	1.070 <i>0.042</i>	302 Stainless Steel
# UR-162	41.28 <i>1.625</i>	43.21 - 43.71	2.77 - 2.96	0.74 - 2.77	42.60 - 42.85	0.740 <i>0.029</i>	1.070 <i>0.042</i>	Spring Steel
# UR-162-S02	41.28 <i>1.625</i>	43.21 - 43.71	2.77 - 2.96	0.74 - 2.77	42.60 - 42.85	0.740 <i>0.029</i>	1.070 <i>0.042</i>	302 Stainless Steel
# UR-168	42.85 <i>1.687</i>	44.78 - 45.29	2.77 - 2.96	0.74 - 2.77	44.17 - 44.42	0.740 <i>0.029</i>	1.070 <i>0.042</i>	Spring Steel
# UR-168-S02	42.85 <i>1.687</i>	44.78 - 45.29	2.77 - 2.96	0.74 - 2.77	44.17 - 44.42	0.740 <i>0.029</i>	1.070 <i>0.042</i>	302 Stainless Steel

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Part Number	Bore (Db) mm <i>inches</i>	Free Outside Dia. (Dr) mm <i>inches</i>	Radial Wall (S) mm <i>inches</i>	Thickness (T) mm <i>inches</i>	Groove Dia. (Dg) mm <i>inches</i>	Groove Depth (d) mm <i>inches</i>	Groove Width (W) mm <i>inches</i>	Material
# UR-175	44.45 <i>1.750</i>	46.41 - 46.91	2.77 - 2.96	0.74 - 2.77	45.77 - 46.02	0.740 <i>0.029</i>	1.070 <i>0.042</i>	Spring Steel
# UR-175-S02	44.45 <i>1.750</i>	46.41 - 46.91	2.77 - 2.96	0.74 - 2.77	45.77 - 46.02	0.740 <i>0.029</i>	1.070 <i>0.042</i>	302 Stainless Steel
# UR-181-S02	46.02 <i>1.812</i>	48.01 - 48.51	2.77 - 2.96	0.74 - 2.77	47.35 - 47.60	0.740 <i>0.029</i>	1.070 <i>0.042</i>	302 Stainless Steel
# UR-181	46.02 <i>1.812</i>	48.01 - 48.51	2.77 - 2.96	0.74 - 2.77	47.35 - 47.60	0.740 <i>0.029</i>	1.070 <i>0.042</i>	Spring Steel
# UR-187	47.63 <i>1.875</i>	49.61 - 50.11	2.77 - 2.96	0.74 - 2.77	48.95 - 49.20	0.740 <i>0.029</i>	1.070 <i>0.042</i>	Spring Steel
# UR-187-S02	47.63 <i>1.875</i>	49.61 - 50.11	2.77 - 2.96	0.74 - 2.77	48.95 - 49.20	0.740 <i>0.029</i>	1.070 <i>0.042</i>	302 Stainless Steel
# UR-193-S02	49.20 <i>1.937</i>	51.21 - 51.71	2.77 - 2.96	0.74 - 2.77	50.52 - 50.77	0.740 <i>0.029</i>	1.070 <i>0.042</i>	302 Stainless Steel
# UR-193	49.20 <i>1.937</i>	51.21 - 51.71	2.77 - 2.96	0.74 - 2.77	50.52 - 50.77	0.740 <i>0.029</i>	1.070 <i>0.042</i>	Spring Steel
# UR-200-S02	50.80 <i>2.000</i>	52.81 - 53.31	2.77 - 2.96	0.74 - 2.77	52.12 - 52.37	0.740 <i>0.029</i>	1.070 <i>0.042</i>	302 Stainless Steel
UR-200	50.80 <i>2.000</i>	52.81 - 53.31	2.77 - 2.96	0.74 - 2.77	52.12 - 52.37	0.740 <i>0.029</i>	1.070 <i>0.042</i>	Spring Steel

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## Spiral Rings - Internal - Light Duty

Part Number	Bore (Db) mm <i>inches</i>	Free Outside Dia. (Dr) mm <i>inches</i>	Radial Wall (S) mm <i>inches</i>	Thickness (T) mm <i>inches</i>	Groove Dia. (Dg) mm <i>inches</i>	Groove Depth (d) mm <i>inches</i>	Groove Width (W) mm <i>inches</i>	Material
# UR-206	52.37 <i>2.062</i>	54.91 - 55.55	3.75 - 3.94	0.74 - 3.75	54.15 - 54.46	0.970 <i>0.038</i>	1.070 <i>0.042</i>	Spring Steel
# UR-206-S02	52.37 <i>2.062</i>	54.91 - 55.55	3.75 - 3.94	0.74 - 3.75	54.15 - 54.46	0.970 <i>0.038</i>	1.070 <i>0.042</i>	302 Stainless Steel
# UR-212	53.98 <i>2.125</i>	56.54 - 57.18	3.75 - 3.94	0.74 - 3.75	55.75 - 56.06	0.970 <i>0.038</i>	1.070 <i>0.042</i>	Spring Steel
# UR-212-S02	53.98 <i>2.125</i>	56.54 - 57.18	3.75 - 3.94	0.74 - 3.75	55.75 - 56.06	0.970 <i>0.038</i>	1.070 <i>0.042</i>	302 Stainless Steel
# UR-218-S02	55.55 <i>2.187</i>	58.14 - 58.78	3.75 - 3.94	0.74 - 3.75	57.33 - 57.63	0.970 <i>0.038</i>	1.070 <i>0.042</i>	302 Stainless Steel
# UR-218	55.55 <i>2.187</i>	58.14 - 58.78	3.75 - 3.94	0.74 - 3.75	57.33 - 57.63	0.97 <i>0.038</i>	1.07 <i>0.042</i>	Spring Steel
# UR-225	57.15 <i>2.250</i>	59.74 - 60.38	3.75 - 3.94	0.74 - 3.75	58.93 - 59.23	0.970 <i>0.038</i>	1.070 <i>0.042</i>	Spring Steel
# UR-225-S02	57.15 <i>2.250</i>	59.74 - 60.38	3.75 - 3.94	0.74 - 3.75	58.93 - 59.23	0.970 <i>0.038</i>	1.070 <i>0.042</i>	302 Stainless Steel
# UR-231	58.72 <i>2.312</i>	61.34 - 61.98	3.75 - 3.94	0.74 - 3.75	60.50 - 60.81	0.970 <i>0.038</i>	1.070 <i>0.042</i>	Spring Steel
# UR-231-S02	58.72 <i>2.312</i>	61.34 - 61.98	3.75 - 3.94	0.74 - 3.75	60.50 - 60.81	0.970 <i>0.038</i>	1.070 <i>0.042</i>	302 Stainless Steel

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Part Number	Bore (Db) mm <i>inches</i>	Free Outside Dia. (Dr) mm <i>inches</i>	Radial Wall (S) mm <i>inches</i>	Thickness (T) mm <i>inches</i>	Groove Dia. (Dg) mm <i>inches</i>	Groove Depth (d) mm <i>inches</i>	Groove Width (W) mm <i>inches</i>	Material
# UR-237	60.33 <i>2.375</i>	62.94 - 63.58	3.75 - 3.94	0.74 - 3.75	62.10 - 62.41	0.970 <i>0.038</i>	1.070 <i>0.042</i>	Spring Steel
# UR-237-S02	60.33 <i>2.375</i>	62.94 - 63.58	3.75 - 3.94	0.74 - 3.75	62.10 - 62.41	0.970 <i>0.038</i>	1.070 <i>0.042</i>	302 Stainless Steel
# UR-243-S02	61.90 <i>2.437</i>	64.54 - 65.18	3.75 - 3.94	0.74 - 3.75	63.68 - 63.98	0.970 <i>0.038</i>	1.070 <i>0.042</i>	302 Stainless Steel
# UR-243	61.90 <i>2.437</i>	64.54 - 65.18	3.75 - 3.94	0.74 - 3.75	63.68 - 63.98	0.970 <i>0.038</i>	1.070 <i>0.042</i>	Spring Steel
# UR-250	63.50 <i>2.500</i>	66.17 - 66.80	3.75 - 3.94	0.74 - 3.75	65.28 - 65.58	0.970 <i>0.038</i>	1.070 <i>0.042</i>	Spring Steel
# UR-250-S02	63.50 <i>2.500</i>	66.17 - 66.80	3.75 - 3.94	0.74 - 3.75	65.28 - 65.58	0.970 <i>0.038</i>	1.070 <i>0.042</i>	302 Stainless Steel
# UR-256	65.07 <i>2.562</i>	67.74 - 68.38	3.75 - 3.94	0.74 - 3.75	66.85 - 67.16	0.970 <i>0.038</i>	1.070 <i>0.042</i>	Spring Steel
# UR-256-S02	65.07 <i>2.562</i>	67.74 - 68.38	3.75 - 3.94	0.74 - 3.75	66.85 - 67.16	0.970 <i>0.038</i>	1.070 <i>0.042</i>	302 Stainless Steel
# UR-262	66.68 <i>2.625</i>	69.37 - 70.00	17.95 - 439.84	0.74 - 17.95	68.45 - 68.76	0.970 <i>0.038</i>	1.070 <i>0.042</i>	Spring Steel
# UR-262-S02	66.68 <i>2.625</i>	69.37 - 70.00	17.95 - 439.84	0.74 - 17.95	68.45 - 68.76	0.970 <i>0.038</i>	1.070 <i>0.042</i>	302 Stainless Steel

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Part Number	Bore (Db) mm <i>inches</i>	Free Outside Dia. (Dr) mm <i>inches</i>	Radial Wall (S) mm <i>inches</i>	Thickness (T) mm <i>inches</i>	Groove Dia. (Dg) mm <i>inches</i>	Groove Depth (d) mm <i>inches</i>	Groove Width (W) mm <i>inches</i>	Material
# UR-268	68.25 <i>2.687</i>	70.97 - 71.60	17.95 - 439.84	0.74 - 17.95	70.03 - 70.33	0.970 <i>0.038</i>	1.070 <i>0.042</i>	Spring Steel
# UR-268-S02	68.25 <i>2.687</i>	70.97 - 71.60	17.95 - 439.84	0.74 - 17.95	70.03 - 70.33	0.970 <i>0.038</i>	1.070 <i>0.042</i>	302 Stainless Steel
# UR-275-S02	69.85 <i>2.750</i>	72.57 - 73.20	17.95 - 439.84	0.74 - 17.95	71.63 - 71.93	0.970 <i>0.038</i>	1.070 <i>0.042</i>	302 Stainless Steel
# UR-275	69.85 <i>2.750</i>	72.57 - 73.20	17.95 - 439.84	0.74 - 17.95	71.63 - 71.93	0.970 <i>0.038</i>	1.070 <i>0.042</i>	Spring Steel
# UR-281-S02	71.42 <i>2.812</i>	74.17 - 74.80	17.95 - 439.84	0.74 - 17.95	73.20 - 73.51	0.970 <i>0.038</i>	1.070 <i>0.042</i>	302 Stainless Steel
# UR-281	71.42 <i>2.812</i>	74.17 - 74.80	17.95 - 439.84	0.74 - 17.95	73.20 - 73.51	0.970 <i>0.038</i>	1.070 <i>0.042</i>	Spring Steel
# UR-287-S02	73.03 <i>2.875</i>	75.77 - 76.40	17.95 - 439.84	0.74 - 17.95	74.80 - 75.11	0.970 <i>0.038</i>	1.070 <i>0.042</i>	302 Stainless Steel
# UR-287	73.03 <i>2.875</i>	75.77 - 76.40	17.95 - 439.84	0.74 - 17.95	74.80 - 75.11	0.970 <i>0.038</i>	1.070 <i>0.042</i>	Spring Steel
# UR-293-S02	74.60 <i>2.937</i>	77.37 - 78.00	17.95 - 439.84	0.74 - 17.95	76.38 - 76.68	0.970 <i>0.038</i>	1.070 <i>0.042</i>	302 Stainless Steel
# UR-293	74.60 <i>2.937</i>	77.37 - 78.00	17.95 - 439.84	0.74 - 17.95	76.38 - 76.68	0.970 <i>0.038</i>	1.070 <i>0.042</i>	Spring Steel

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## Spiral Rings - Internal - Light Duty

Part Number	Bore (Db) mm <i>inches</i>	Free Outside Dia. (Dr) mm <i>inches</i>	Radial Wall (S) mm <i>inches</i>	Thickness (T) mm <i>inches</i>	Groove Dia. (Dg) mm <i>inches</i>	Groove Depth (d) mm <i>inches</i>	Groove Width (W) mm <i>inches</i>	Material
# UR-300	76.20 <i>3.000</i>	78.99 - 79.63	17.95 - 439.84	0.74 - 17.95	77.98 - 78.28	0.970 <i>0.038</i>	1.070 <i>0.042</i>	Spring Steel
# UR-300-S02	76.20 <i>3.000</i>	78.99 - 79.63	17.95 - 439.84	0.74 - 17.95	77.98 - 78.28	0.970 <i>0.038</i>	1.070 <i>0.042</i>	302 Stainless Steel
# UR-306-S02	77.77 <i>3.062</i>	80.95 - 81.71	22.90 - 561.24	0.94 - 22.90	79.96 - 80.26	1.170 <i>0.046</i>	1.190 <i>0.047</i>	302 Stainless Steel
# UR-306	77.77 <i>3.062</i>	80.95 - 81.71	22.90 - 561.24	0.94 - 22.90	79.96 - 80.26	1.170 <i>0.046</i>	1.190 <i>0.047</i>	Spring Steel
# UR-312-S02	79.38 <i>3.125</i>	82.58 - 83.34	22.90 - 561.24	0.94 - 22.90	81.56 - 81.86	1.170 <i>0.046</i>	1.190 <i>0.047</i>	302 Stainless Steel
# UR-312	79.38 <i>3.125</i>	82.58 - 83.34	22.90 - 561.24	0.94 - 22.90	81.56 - 81.86	1.170 <i>0.046</i>	1.190 <i>0.047</i>	Spring Steel
# UR-318	80.95 <i>3.187</i>	84.18 - 84.94	22.90 - 561.24	0.94 - 22.90	83.13 - 83.44	1.170 <i>0.046</i>	1.190 <i>0.047</i>	Spring Steel
# UR-318-S02	80.95 <i>3.187</i>	84.18 - 84.94	22.90 - 561.24	0.94 - 22.90	83.13 - 83.44	1.170 <i>0.046</i>	1.190 <i>0.047</i>	302 Stainless Steel
# UR-331-S02	84.12 <i>3.312</i>	87.38 - 88.14	22.90 - 561.24	0.94 - 22.90	86.31 - 86.61	1.170 <i>0.046</i>	1.190 <i>0.047</i>	302 Stainless Steel
# UR-331	84.12 <i>3.312</i>	87.38 - 88.14	22.90 - 561.24	0.94 - 22.90	86.31 - 86.61	1.170 <i>0.046</i>	1.190 <i>0.047</i>	Spring Steel

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## Spiral Rings - Internal - Light Duty

Part Number	Bore (Db) mm <i>inches</i>	Free Outside Dia. (Dr) mm <i>inches</i>	Radial Wall (S) mm <i>inches</i>	Thickness (T) mm <i>inches</i>	Groove Dia. (Dg) mm <i>inches</i>	Groove Depth (d) mm <i>inches</i>	Groove Width (W) mm <i>inches</i>	Material
# UR-337	85.73 <i>3.375</i>	89.00 - 89.76	22.90 - 561.24	0.94 - 22.90	87.91 - 88.21	1.170 <i>0.046</i>	1.190 <i>0.047</i>	Spring Steel
# UR-337-S02	85.73 <i>3.375</i>	89.00 - 89.76	22.90 - 561.24	0.94 - 22.90	87.91 - 88.21	1.170 <i>0.046</i>	1.190 <i>0.047</i>	302 Stainless Steel
# UR-343	87.30 <i>3.437</i>	90.58 - 91.34	22.90 - 561.24	0.94 - 22.90	89.48 - 89.79	1.170 <i>0.046</i>	1.190 <i>0.047</i>	Spring Steel
# UR-343-S02	87.30 <i>3.437</i>	90.58 - 91.34	22.90 - 561.24	0.94 - 22.90	89.48 - 89.79	1.170 <i>0.046</i>	1.190 <i>0.047</i>	302 Stainless Steel
# UR-325	88.90 <i>3.500</i>	85.78 - 86.54	22.90 - 561.24	0.94 - 22.90	84.73 - 85.04	1.170 <i>0.046</i>	1.190 <i>0.047</i>	Spring Steel
# UR-325-S02	88.90 <i>3.500</i>	85.78 - 86.54	22.90 - 561.24	0.94 - 22.90	84.73 - 85.04	1.170 <i>0.046</i>	1.190 <i>0.047</i>	302 Stainless Steel
# UR-350-S02	88.90 <i>3.500</i>	92.20 - 92.96	22.90 - 561.24	0.94 - 22.90	91.08 - 91.39	1.170 <i>0.046</i>	1.190 <i>0.047</i>	302 Stainless Steel
# UR-350	88.90 <i>3.500</i>	92.20 - 92.96	22.90 - 561.24	0.94 - 22.90	91.08 - 91.39	1.170 <i>0.046</i>	1.190 <i>0.047</i>	Spring Steel
# UR-356-S02	90.47 <i>3.562</i>	93.78 - 94.54	22.90 - 561.24	0.94 - 22.90	92.66 - 92.96	1.170 <i>0.046</i>	1.190 <i>0.047</i>	302 Stainless Steel
# UR-356	90.47 <i>3.562</i>	93.78 - 94.54	22.90 - 561.24	0.94 - 22.90	92.66 - 92.96	1.170 <i>0.046</i>	1.190 <i>0.047</i>	Spring Steel

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## Spiral Rings - Internal - Light Duty

Part Number	Bore (Db) mm <i>inches</i>	Free Outside Dia. (Dr) mm <i>inches</i>	Radial Wall (S) mm <i>inches</i>	Thickness (T) mm <i>inches</i>	Groove Dia. (Dg) mm <i>inches</i>	Groove Depth (d) mm <i>inches</i>	Groove Width (W) mm <i>inches</i>	Material
# UR-362	92.08 <i>3.625</i>	95.66 - 96.42	22.90 - 561.24	0.94 - 22.90	94.26 - 94.56	1.170 <i>0.046</i>	1.190 <i>0.047</i>	Spring Steel
# UR-362-S02	92.08 <i>3.625</i>	95.66 - 96.42	22.90 - 561.24	0.94 - 22.90	94.26 - 94.56	1.170 <i>0.046</i>	1.190 <i>0.047</i>	302 Stainless Steel
# UR-368-S02	93.65 <i>3.687</i>	97.00 - 97.76	22.90 - 561.24	0.94 - 22.90	95.83 - 96.14	1.170 <i>0.046</i>	1.190 <i>0.047</i>	302 Stainless Steel
# UR-368	93.65 <i>3.687</i>	97.00 - 97.76	22.90 - 561.24	0.94 - 22.90	95.83 - 96.14	1.170 <i>0.046</i>	1.190 <i>0.047</i>	Spring Steel
# UR-375-S02	95.25 <i>3.750</i>	98.86 - 99.62	22.90 - 561.24	0.94 - 22.90	97.43 - 97.74	1.170 <i>0.046</i>	1.190 <i>0.047</i>	302 Stainless Steel
# UR-375	95.25 <i>3.750</i>	98.86 - 99.62	22.90 - 561.24	0.94 - 22.90	97.43 - 97.74	1.170 <i>0.046</i>	1.190 <i>0.047</i>	Spring Steel
# UR-381-S02	96.82 <i>3.812</i>	100.20 - 100.97	22.90 - 561.24	0.94 - 22.90	99.01 - 99.31	1.170 <i>0.046</i>	1.190 <i>0.047</i>	302 Stainless Steel
# UR-381	96.82 <i>3.812</i>	100.20 - 100.97	22.90 - 561.24	0.94 - 22.90	99.01 - 99.31	1.170 <i>0.046</i>	1.190 <i>0.047</i>	Spring Steel
# UR-387	98.43 <i>3.875</i>	101.83 - 102.59	22.90 - 561.24	0.94 - 22.90	100.61 - 100.91	1.170 <i>0.046</i>	1.190 <i>0.047</i>	Spring Steel
# UR-387-S02	98.43 <i>3.875</i>	101.83 - 102.59	22.90 - 561.24	0.94 - 22.90	100.61 - 100.91	1.170 <i>0.046</i>	1.190 <i>0.047</i>	302 Stainless Steel

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## Spiral Rings - Internal - Light Duty

Part Number	Bore (Db) mm <i>inches</i>	Free Outside Dia. (Dr) mm <i>inches</i>	Radial Wall (S) mm <i>inches</i>	Thickness (T) mm <i>inches</i>	Groove Dia. (Dg) mm <i>inches</i>	Groove Depth (d) mm <i>inches</i>	Groove Width (W) mm <i>inches</i>	Material
# UR-393	100.00 <i>3.937</i>	103.40 - 104.17	22.90 - 561.24	0.94 - 22.90	102.18 - 102.49	1.170 <i>0.046</i>	1.190 <i>0.047</i>	Spring Steel
# UR-393-S02	100.00 <i>3.937</i>	103.40 - 104.17	22.90 - 561.24	0.94 - 22.90	102.18 - 102.49	1.170 <i>0.046</i>	1.190 <i>0.047</i>	302 Stainless Steel
# UR-400	101.60 <i>4.000</i>	105.03 - 105.79	22.90 - 561.24	0.94 - 22.90	103.78 - 104.09	1.170 <i>0.046</i>	1.190 <i>0.047</i>	Spring Steel
# UR-400-S02	101.60 <i>4.000</i>	105.03 - 105.79	22.90 - 561.24	0.94 - 22.90	103.78 - 104.09	1.170 <i>0.046</i>	1.190 <i>0.047</i>	302 Stainless Steel
# UR-412-S02	104.78 <i>4.125</i>	108.69 - 109.58	27.26 - 667.96	1.12 - 27.26	107.42 - 107.72	1.400 <i>0.055</i>	1.420 <i>0.056</i>	302 Stainless Steel
# UR-412	104.78 <i>4.125</i>	108.69 - 109.58	27.26 - 667.96	1.12 - 27.26	107.42 - 107.72	1.400 <i>0.055</i>	1.420 <i>0.056</i>	Spring Steel
# UR-425-S02	107.95 <i>4.250</i>	111.89 - 112.78	27.26 - 667.96	1.12 - 27.26	110.59 - 110.90	1.400 <i>0.055</i>	1.420 <i>0.056</i>	302 Stainless Steel
# UR-425	107.95 <i>4.250</i>	111.89 - 112.78	27.26 - 667.96	1.12 - 27.26	110.59 - 110.90	1.400 <i>0.055</i>	1.420 <i>0.056</i>	Spring Steel
# UR-437-S02	111.13 <i>4.375</i>	115.09 - 115.98	27.26 - 667.96	1.12 - 27.26	113.77 - 114.07	1.400 <i>0.055</i>	1.420 <i>0.056</i>	302 Stainless Steel
# UR-437	111.13 <i>4.375</i>	115.09 - 115.98	27.26 - 667.96	1.12 - 27.26	113.77 - 114.07	1.400 <i>0.055</i>	1.420 <i>0.056</i>	Spring Steel

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## Spiral Rings - Internal - Light Duty

Part Number	Bore (Db) mm <i>inches</i>	Free Outside Dia. (Dr) mm <i>inches</i>	Radial Wall (S) mm <i>inches</i>	Thickness (T) mm <i>inches</i>	Groove Dia. (Dg) mm <i>inches</i>	Groove Depth (d) mm <i>inches</i>	Groove Width (W) mm <i>inches</i>	Material
# UR-450	114.30 <i>4.500</i>	118.31 - 119.20	27.26 - 667.96	1.12 - 27.26	116.94 - 117.25	1.400 <i>0.055</i>	1.420 <i>0.056</i>	Spring Steel
# UR-450-S02	114.30 <i>4.500</i>	118.31 - 119.20	27.26 - 667.96	1.12 - 27.26	116.94 - 117.25	1.400 <i>0.055</i>	1.420 <i>0.056</i>	302 Stainless Steel
# UR-462-S02	117.48 <i>4.625</i>	121.51 - 122.40	27.26 - 667.96	1.12 - 27.26	120.12 - 120.42	1.400 <i>0.055</i>	1.420 <i>0.056</i>	302 Stainless Steel
# UR-462	117.48 <i>4.625</i>	121.51 - 122.40	27.26 - 667.96	1.12 - 27.26	120.12 - 120.42	1.400 <i>0.055</i>	1.420 <i>0.056</i>	Spring Steel
# UR-475-S02	120.65 <i>4.750</i>	124.71 - 125.60	27.26 - 667.96	1.12 - 27.26	123.29 - 123.60	1.400 <i>0.055</i>	1.420 <i>0.056</i>	302 Stainless Steel
# UR-475	120.65 <i>4.750</i>	124.71 - 125.60	27.26 - 667.96	1.12 - 27.26	123.29 - 123.60	1.400 <i>0.055</i>	1.420 <i>0.056</i>	Spring Steel
# UR-487-S02	123.83 <i>4.875</i>	127.91 - 128.80	27.26 - 667.96	1.12 - 27.26	126.47 - 126.77	1.400 <i>0.055</i>	1.420 <i>0.056</i>	302 Stainless Steel
# UR-487	123.83 <i>4.875</i>	127.91 - 128.80	27.26 - 667.96	1.12 - 27.26	126.47 - 126.77	1.400 <i>0.055</i>	1.420 <i>0.056</i>	Spring Steel
# UR-500	127.00 <i>5.000</i>	131.14 - 132.03	27.26 - 667.96	1.12 - 27.26	129.64 - 129.95	1.400 <i>0.055</i>	1.420 <i>0.056</i>	Spring Steel
# UR-500-S02	127.00 <i>5.000</i>	131.14 - 132.03	27.26 - 667.96	1.12 - 27.26	129.64 - 129.95	1.400 <i>0.055</i>	1.420 <i>0.056</i>	302 Stainless Steel

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## Spiral Rings - Internal - Light Duty

Part Number	Bore (Db) mm <i>inches</i>	Free Outside Dia. (Dr) mm <i>inches</i>	Radial Wall (S) mm <i>inches</i>	Thickness (T) mm <i>inches</i>	Groove Dia. (Dg) mm <i>inches</i>	Groove Depth (d) mm <i>inches</i>	Groove Width (W) mm <i>inches</i>	Material
# UR-525	133.35 <i>5.250</i>	138.05 - 139.19	36.59 - 896.66	1.50 - 36.59	136.50 - 136.86	1.680 <i>0.066</i>	1.800 <i>0.071</i>	Spring Steel
# UR-525-S02	133.35 <i>5.250</i>	138.05 - 139.19	36.59 - 896.66	1.50 - 36.59	136.50 - 136.86	1.680 <i>0.066</i>	1.800 <i>0.071</i>	302 Stainless Steel
# UR-550-S02	139.70 <i>5.500</i>	144.63 - 145.77	36.59 - 896.66	1.50 - 36.59	143.03 - 143.38	1.750 <i>0.069</i>	1.800 <i>0.071</i>	302 Stainless Steel
# UR-550	139.70 <i>5.500</i>	144.63 - 145.77	36.59 - 896.66	1.50 - 36.59	143.03 - 143.38	1.75 <i>0.069</i>	1.80 <i>0.071</i>	Spring Steel
# UR-575	146.05 <i>5.750</i>	151.21 - 152.35	36.59 - 896.66	1.50 - 36.59	149.53 - 149.89	1.830 <i>0.072</i>	1.800 <i>0.071</i>	Spring Steel
# UR-575-S02	146.05 <i>5.750</i>	151.21 - 152.35	36.59 - 896.66	1.50 - 36.59	149.53 - 149.89	1.830 <i>0.072</i>	1.800 <i>0.071</i>	302 Stainless Steel
# UR-600-S02	152.40 <i>6.000</i>	157.78 - 158.93	36.59 - 896.66	1.50 - 36.59	156.03 - 156.39	1.910 <i>0.075</i>	1.800 <i>0.071</i>	302 Stainless Steel
# UR-600	152.40 <i>6.000</i>	157.78 - 158.93	36.59 - 896.66	1.50 - 36.59	156.03 - 156.39	1.910 <i>0.075</i>	1.800 <i>0.071</i>	Spring Steel
# UR-625	158.75 <i>6.250</i>	164.34 - 165.48	36.59 - 896.66	1.50 - 36.59	162.51 - 162.92	1.980 <i>0.078</i>	1.800 <i>0.071</i>	Spring Steel
# UR-625-S02	158.75 <i>6.250</i>	164.34 - 165.48	36.59 - 896.66	1.50 - 36.59	162.51 - 162.92	1.980 <i>0.078</i>	1.800 <i>0.071</i>	302 Stainless Steel

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## Spiral Rings - Internal - Light Duty

Part Number	Bore (Db) mm <i>inches</i>	Free Outside Dia. (Dr) mm <i>inches</i>	Radial Wall (S) mm <i>inches</i>	Thickness (T) mm <i>inches</i>	Groove Dia. (Dg) mm <i>inches</i>	Groove Depth (d) mm <i>inches</i>	Groove Width (W) mm <i>inches</i>	Material
# UR-650-S02	165.10 <i>6.500</i>	170.94 - 172.09	36.59 - 896.66	1.50 - 36.59	169.04 - 169.44	2.060 <i>0.081</i>	1.800 <i>0.071</i>	302 Stainless Steel
# UR-650	165.10 <i>6.500</i>	170.94 - 172.09	36.59 - 896.66	1.50 - 36.59	169.04 - 169.44	2.060 <i>0.081</i>	1.800 <i>0.071</i>	Spring Steel
# UR-675-S02	171.45 <i>6.750</i>	177.50 - 178.64	36.59 - 896.66	1.50 - 36.59	175.54 - 175.95	2.160 <i>0.085</i>	1.800 <i>0.071</i>	302 Stainless Steel
# UR-675	171.45 <i>6.750</i>	177.50 - 178.64	36.59 - 896.66	1.50 - 36.59	175.54 - 175.95	2.160 <i>0.085</i>	1.800 <i>0.071</i>	Spring Steel
# UR-700-S02	177.80 <i>7.000</i>	184.07 - 185.22	36.59 - 896.66	1.50 - 36.59	182.04 - 182.45	2.240 <i>0.088</i>	1.800 <i>0.071</i>	302 Stainless Steel
# UR-700	177.80 <i>7.000</i>	184.07 - 185.22	36.59 - 896.66	1.50 - 36.59	182.04 - 182.45	2.240 <i>0.088</i>	1.800 <i>0.071</i>	Spring Steel
# UR-725-S02	184.15 <i>7.250</i>	190.63 - 192.15	36.52 - 894.83	1.50 - 36.52	188.54 - 188.95	2.310 <i>0.091</i>	1.800 <i>0.071</i>	302 Stainless Steel
# UR-725	184.15 <i>7.250</i>	190.63 - 192.15	36.52 - 894.83	1.50 - 36.52	188.54 - 188.95	2.310 <i>0.091</i>	1.800 <i>0.071</i>	Spring Steel
# UR-750-S02	190.50 <i>7.500</i>	197.23 - 198.76	36.52 - 894.83	1.50 - 36.52	195.07 - 195.48	2.390 <i>0.094</i>	1.800 <i>0.071</i>	302 Stainless Steel
# UR-750	190.50 <i>7.500</i>	197.23 - 198.76	36.52 - 894.83	1.50 - 36.52	195.07 - 195.48	2.390 <i>0.094</i>	1.800 <i>0.071</i>	Spring Steel

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## Spiral Rings - Internal - Light Duty

Part Number	Bore (Db) mm <i>inches</i>	Free Outside Dia. (Dr) mm <i>inches</i>	Radial Wall (S) mm <i>inches</i>	Thickness (T) mm <i>inches</i>	Groove Dia. (Dg) mm <i>inches</i>	Groove Depth (d) mm <i>inches</i>	Groove Width (W) mm <i>inches</i>	Material
# UR-775	196.85 <i>7.750</i>	203.78 - 205.31	36.52 - 894.83	1.50 - 36.52	201.57 - 201.98	2.460 <i>0.097</i>	1.800 <i>0.071</i>	Spring Steel
# UR-775-S02	196.85 <i>7.750</i>	203.78 - 205.31	36.52 - 894.83	1.50 - 36.52	201.57 - 201.98	2.460 <i>0.097</i>	1.800 <i>0.071</i>	302 Stainless Steel
# UR-800	203.20 <i>8.000</i>	210.36 - 211.89	36.52 - 894.83	1.50 - 36.52	208.08 - 208.48	2.540 <i>0.100</i>	1.800 <i>0.071</i>	Spring Steel
# UR-800-S02	203.20 <i>8.000</i>	210.36 - 211.89	36.52 - 894.83	1.50 - 36.52	208.08 - 208.48	2.540 <i>0.100</i>	1.800 <i>0.071</i>	302 Stainless Steel
# UR-825-S02	209.55 <i>8.250</i>	216.94 - 218.47	36.52 - 894.83	1.50 - 36.52	214.58 - 214.99	2.620 <i>0.103</i>	1.800 <i>0.071</i>	302 Stainless Steel
# UR-825	209.55 <i>8.250</i>	216.94 - 218.47	36.52 - 894.83	1.50 - 36.52	214.58 - 214.99	2.620 <i>0.103</i>	1.800 <i>0.071</i>	Spring Steel
# UR-850-S02	215.90 <i>8.500</i>	223.52 - 225.04	36.52 - 894.83	1.50 - 36.52	221.11 - 221.51	2.690 <i>0.106</i>	1.800 <i>0.071</i>	302 Stainless Steel
# UR-850	215.90 <i>8.500</i>	223.52 - 225.04	36.52 - 894.83	1.50 - 36.52	221.11 - 221.51	2.690 <i>0.106</i>	1.800 <i>0.071</i>	Spring Steel
# UR-875	222.25 <i>8.750</i>	230.10 - 231.62	45.85 - 1123.53	1.88 - 45.85	227.61 - 228.02	2.790 <i>0.110</i>	2.210 <i>0.087</i>	Spring Steel
# UR-875-S02	222.25 <i>8.750</i>	230.10 - 231.62	45.85 - 1123.53	1.88 - 45.85	227.61 - 228.02	2.790 <i>0.110</i>	2.210 <i>0.087</i>	302 Stainless Steel

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## Spiral Rings - Internal - Light Duty

Part Number	Bore (Db) mm <i>inches</i>	Free Outside Dia. (Dr) mm <i>inches</i>	Radial Wall (S) mm <i>inches</i>	Thickness (T) mm <i>inches</i>	Groove Dia. (Dg) mm <i>inches</i>	Groove Depth (d) mm <i>inches</i>	Groove Width (W) mm <i>inches</i>	Material
# UR-900-S02	228.60 <i>9.000</i>	236.65 - 238.43	45.85 - 1123.53	1.88 - 45.85	234.11 - 234.52	2.870 <i>0.113</i>	2.210 <i>0.087</i>	302 Stainless Steel
# UR-900	228.60 <i>9.000</i>	236.65 - 238.43	45.85 - 1123.53	1.88 - 45.85	234.11 - 234.52	2.870 <i>0.113</i>	2.210 <i>0.087</i>	Spring Steel
# UR-925-S02	234.95 <i>9.250</i>	243.23 - 245.01	45.85 - 1123.53	1.88 - 45.85	240.61 - 241.02	2.950 <i>0.116</i>	2.210 <i>0.087</i>	302 Stainless Steel
# UR-925	234.95 <i>9.250</i>	243.23 - 245.01	45.85 - 1123.53	1.88 - 45.85	240.61 - 241.02	2.950 <i>0.116</i>	2.210 <i>0.087</i>	Spring Steel
# UR-950-S02	241.30 <i>9.500</i>	249.81 - 251.59	45.85 - 1123.53	1.88 - 45.85	247.14 - 247.55	3.020 <i>0.119</i>	2.210 <i>0.087</i>	302 Stainless Steel
# UR-950	241.30 <i>9.500</i>	249.81 - 251.59	45.85 - 1123.53	1.88 - 45.85	247.14 - 247.55	3.020 <i>0.119</i>	2.210 <i>0.087</i>	Spring Steel
# UR-975	247.65 <i>9.750</i>	256.39 - 258.17	45.85 - 1123.53	1.88 - 45.85	253.64 - 254.05	3.100 <i>0.122</i>	2.210 <i>0.087</i>	Spring Steel
# UR-975-S02	247.65 <i>9.750</i>	256.39 - 258.17	45.85 - 1123.53	1.88 - 45.85	253.64 - 254.05	3.100 <i>0.122</i>	2.210 <i>0.087</i>	302 Stainless Steel
# UR-1000	254.00 <i>10.000</i>	262.97 - 264.74	45.85 - 1123.53	1.88 - 45.85	260.15 - 260.55	3.180 <i>0.125</i>	2.210 <i>0.087</i>	Spring Steel
# UR-1000-S02	254.00 <i>10.000</i>	262.97 - 264.74	45.85 - 1123.53	1.88 - 45.85	260.15 - 260.55	3.180 <i>0.125</i>	2.210 <i>0.087</i>	302 Stainless Steel

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