



# Tools - Drill Bits

10/4/2018

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## INFORMATION

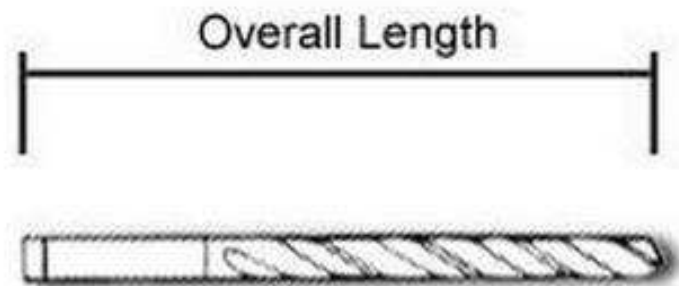
Micro miniature drill bits starting from 0.32mm up to larger standard sizes. Sutton - PN - Bordo.

Lengths shown are based on standard stock but may vary.

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Part Number	Diameter mm <i>inches</i>	Material	Overall Length (may vary) mm <i>inches</i>	Inches	Gauge	Letter	Finish	Flute Length mm <i>inches</i>
# DB-0030-H-019	0.30 <i>0.012</i>	High Speed Steel	19.05 <i>0.750</i>		80		Bright	4.00 <i>0.157</i>
DB-0032-H-019	0.32 <i>0.013</i>	High Speed Steel	19.05 <i>0.750</i>		80		Bright	3.18 <i>0.125</i>
DB-0035-H-019	0.35 <i>0.014</i>	High Speed Steel	19.00 <i>0.748</i>				Bright	4.00 <i>0.157</i>
# DB-0037-H-019	0.37 <i>0.015</i>	High Speed Steel	19.05 <i>0.750</i>		79		Bright	3.18 <i>0.125</i>
DB-0038-H-019	0.38 <i>0.015</i>	High Speed Steel	19.00 <i>0.748</i>				Bright	4.00 <i>0.157</i>
DB-0040-H-019	0.40 <i>0.016</i>	High Speed Steel	19.00 <i>0.748</i>	1/64			Bright	5.00 <i>0.197</i>
# DB-0041-H-022	0.41 <i>0.016</i>	High Speed Steel	22.23 <i>0.875</i>		78		Bright	4.76 <i>0.187</i>
# DB-0042-H-022	0.42 <i>0.017</i>	High Speed Steel	22.00 <i>0.866</i>				Bright	4.76 <i>0.187</i>
DB-0045-H-022	0.45 <i>0.018</i>	High Speed Steel	22.00 <i>0.866</i>				Bright	5.00 <i>0.197</i>
# DB-0046-H-022	0.46 <i>0.018</i>	High Speed Steel	22.23 <i>0.875</i>		77		Bright	4.76 <i>0.187</i>

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# DB-0048-H-022	0.48 <i>0.019</i>	High Speed Steel	22.00 <i>0.866</i>				Bright	4.76 <i>0.187</i>
DB-0050-H-022	0.50 <i>0.020</i>	High Speed Steel	22.00 <i>0.866</i>				Bright	6.00 <i>0.236</i>
# DB-0051-H-022	0.51 <i>0.020</i>	High Speed Steel	22.23 <i>0.875</i>		76		Bright	4.76 <i>0.187</i>
DB-0052-H-025	0.52 <i>0.020</i>	High Speed Steel	25.00 <i>0.984</i>				Bright	4.76 <i>0.187</i>
# DB-0053-H-025	0.53 <i>0.021</i>	High Speed Steel	25.40 <i>1.000</i>		75		Bright	6.35 <i>0.250</i>
DB-0055-H-025	0.55 <i>0.022</i>	High Speed Steel	25.00 <i>0.984</i>				Bright	7.00 <i>0.276</i>
# DB-0057-H-025	0.57 <i>0.022</i>	High Speed Steel	25.40 <i>1.000</i>		74		Bright	6.35 <i>0.250</i>
DB-0058-H-025	0.58 <i>0.023</i>	High Speed Steel	25.00 <i>0.984</i>				Bright	6.35 <i>0.250</i>
# DB-0060-H-032	0.60 <i>0.024</i>	High Speed Steel	32.00 <i>1.260</i>				Bright	7.00 <i>0.276</i>
# DB-0061-H-029	0.61 <i>0.024</i>	High Speed Steel	28.58 <i>1.125</i>		73		Bright	7.94 <i>0.313</i>

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# DB-0063-H-029	0.63 <i>0.025</i>	High Speed Steel	28.58 <i>1.125</i>		72		Bright	7.94 <i>0.313</i>
DB-0065-H-032	0.65 <i>0.026</i>	High Speed Steel	32.00 <i>1.260</i>				Bright	8.00 <i>0.315</i>
DB-0066-H-032	0.66 <i>0.026</i>	High Speed Steel	31.75 <i>1.250</i>		71		Bright	9.53 <i>0.375</i>
# DB-0070-H-032	0.70 <i>0.028</i>	High Speed Steel	32.00 <i>1.260</i>				Bright	9.00 <i>0.354</i>
# DB-0071-H-032	0.71 <i>0.028</i>	High Speed Steel	31.75 <i>1.250</i>		70		Bright	9.53 <i>0.375</i>
DB-0072-H-032	0.72 <i>0.028</i>	High Speed Steel	31.75 <i>1.250</i>				Bright	
# DB-0074-H-035	0.74 <i>0.029</i>	High Speed Steel	34.93 <i>1.375</i>		69		Bright	12.70 <i>0.500</i>
DB-0075-H-035	0.75 <i>0.030</i>	High Speed Steel	35.00 <i>1.378</i>				Bright	9.00 <i>0.354</i>
DB-0078-H-035	0.78 <i>0.031</i>	High Speed Steel	34.93 <i>1.375</i>				Bright	
# DB-0079-H-035	0.79 <i>0.031</i>	High Speed Steel	34.93 <i>1.375</i>	1/32	68		Bright	13.00 <i>0.512</i>

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Part Number	Diameter mm <i>inches</i>	Material	Overall Length (may vary) mm <i>inches</i>	Inches	Gauge	Letter	Finish	Flute Length mm <i>inches</i>
DB-0080-H-035	0.80 <i>0.031</i>	High Speed Steel	34.93 <i>1.375</i>				Bright	10.00 <i>0.394</i>
# DB-0081-H-035	0.81 <i>0.032</i>	High Speed Steel	34.93 <i>1.375</i>		67		Bright	12.70 <i>0.500</i>
# DB-0084-H-035	0.84 <i>0.033</i>	High Speed Steel	34.93 <i>1.375</i>		66		Bright	12.70 <i>0.500</i>
DB-0085-H-038	0.85 <i>0.033</i>	High Speed Steel	38.00 <i>1.496</i>				Bright	10.00 <i>0.394</i>
DB-0089-H-038	0.89 <i>0.035</i>	High Speed Steel	38.10 <i>1.500</i>		65		Bright	15.88 <i>0.625</i>
DB-0090-H-038	0.90 <i>0.035</i>	High Speed Steel	38.00 <i>1.496</i>				Bright	11.00 <i>0.433</i>
# DB-0091-H-038	0.91 <i>0.036</i>	High Speed Steel	38.10 <i>1.500</i>		64		Bright	15.88 <i>0.625</i>
# DB-0094-H-038	0.94 <i>0.037</i>	High Speed Steel	38.10 <i>1.500</i>		63		Bright	15.88 <i>0.625</i>
DB-0095-H-038	0.95 <i>0.037</i>	High Speed Steel	38.00 <i>1.496</i>				Bright	11.00 <i>0.433</i>
DB-0096-H-038	0.96 <i>0.038</i>	High Speed Steel	38.10 <i>1.500</i>		62		Bright	15.88 <i>0.625</i>

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Part Number	Diameter mm <i>inches</i>	Material	Overall Length (may vary) mm <i>inches</i>	Inches	Gauge	Letter	Finish	Flute Length mm <i>inches</i>
# DB-0099-H-041	0.99 <i>0.039</i>	High Speed Steel	41.28 <i>1.625</i>		61		Bright	17.46 <i>0.687</i>
DB-0100-H-041	1.00 <i>0.039</i>	High Speed Steel	41.00 <i>1.614</i>				Bright	12.00 <i>0.472</i>
# DB-0102-H-041	1.02 <i>0.040</i>	High Speed Steel	41.28 <i>1.625</i>		60		Bright	17.46 <i>0.687</i>
# DB-0104-H-041	1.04 <i>0.041</i>	High Speed Steel	41.28 <i>1.625</i>		59		Bright	17.46 <i>0.687</i>
# DB-0105-H-041	1.05 <i>0.041</i>	High Speed Steel	41.00 <i>1.614</i>				Bright	12.00 <i>0.472</i>
# DB-0107-H-041	1.07 <i>0.042</i>	High Speed Steel	41.28 <i>1.625</i>		58		Bright	17.46 <i>0.687</i>
DB-0109-H-044	1.09 <i>0.043</i>	High Speed Steel	44.45 <i>1.750</i>		57		Bright	19.05 <i>0.750</i>
DB-0110-H-044	1.10 <i>0.043</i>	High Speed Steel	44.00 <i>1.732</i>				Bright	14.00 <i>0.551</i>
# DB-0115-H-044	1.15 <i>0.045</i>	High Speed Steel	44.00 <i>1.732</i>				Bright	14.00 <i>0.551</i>
DB-0118-H-044	1.18 <i>0.046</i>	High Speed Steel	44.45 <i>1.750</i>		56		Bright	19.05 <i>0.750</i>

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Part Number	Diameter mm <i>inches</i>	Material	Overall Length (may vary) mm <i>inches</i>	Inches	Gauge	Letter	Finish	Flute Length mm <i>inches</i>
DB-0119-H-044	1.19 <i>0.047</i>	High Speed Steel	44.45 <i>1.750</i>	3/64			Bright	19.00 <i>0.748</i>
DB-0120-H-048	1.20 <i>0.047</i>	High Speed Steel	48.00 <i>1.890</i>				Bright	16.00 <i>0.630</i>
DB-0125-H-048	1.25 <i>0.049</i>	High Speed Steel	48.00 <i>1.890</i>				Bright	16.00 <i>0.630</i>
DB-0130-H-048	1.30 <i>0.051</i>	High Speed Steel	48.00 <i>1.890</i>				Bright	16.00 <i>0.630</i>
# DB-0132-H-048	1.32 <i>0.052</i>	High Speed Steel	47.63 <i>1.875</i>		55		Bright	22.23 <i>0.875</i>
DB-0135-H-048	1.35 <i>0.053</i>	High Speed Steel	48.00 <i>1.890</i>				Bright	18.00 <i>0.709</i>
DB-0140-H-048	1.40 <i>0.055</i>	High Speed Steel	48.00 <i>1.890</i>		54		Bright	18.00 <i>0.709</i>
DB-0145-H-048	1.45 <i>0.057</i>	High Speed Steel	48.00 <i>1.890</i>				Bright	18.00 <i>0.709</i>
DB-0150-H-048	1.50 <i>0.059</i>	High Speed Steel	48.00 <i>1.890</i>				Bright	18.00 <i>0.709</i>
DB-0151-H-048	1.51 <i>0.059</i>	High Speed Steel	47.63 <i>1.875</i>		53		Bright	22.23 <i>0.875</i>

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DB-0155-H-048	1.55 <i>0.061</i>	High Speed Steel	48.00 <i>1.890</i>				Bright	20.00 <i>0.787</i>
DB-0159-H-048	1.59 <i>0.063</i>	High Speed Steel	47.63 <i>1.875</i>	1/16			Bright	22.00 <i>0.866</i>
DB-0160-H-048	1.60 <i>0.063</i>	High Speed Steel	48.00 <i>1.890</i>				Bright	20.00 <i>0.787</i>
DB-0161-H-048	1.61 <i>0.063</i>	High Speed Steel	47.63 <i>1.875</i>		52		Bright	22.23 <i>0.875</i>
DB-0165-H-051	1.65 <i>0.065</i>	High Speed Steel	51.00 <i>2.008</i>				Bright	20.00 <i>0.787</i>
DB-0170-H-051	1.70 <i>0.067</i>	High Speed Steel	51.00 <i>2.008</i>		51		Bright	20.00 <i>0.787</i>
DB-0175-H-051	1.75 <i>0.069</i>	High Speed Steel	51.00 <i>2.008</i>				Bright	22.00 <i>0.866</i>
DB-0178-H-051	1.78 <i>0.070</i>	High Speed Steel	50.80 <i>2.000</i>		50		Bright	25.40 <i>1.000</i>
DB-0180-H-051	1.80 <i>0.071</i>	High Speed Steel	51.00 <i>2.008</i>				Bright	22.00 <i>0.866</i>
DB-0185-H-051	1.85 <i>0.073</i>	High Speed Steel	51.00 <i>2.008</i>		49		Bright	22.00 <i>0.866</i>

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Part Number	Diameter mm <i>inches</i>	Material	Overall Length (may vary) mm <i>inches</i>	Inches	Gauge	Letter	Finish	Flute Length mm <i>inches</i>
DB-0190-H-051	1.90 <i>0.075</i>	High Speed Steel	51.00 <i>2.008</i>				Bright	22.00 <i>0.866</i>
# DB-0193-H-051	1.93 <i>0.076</i>	High Speed Steel	50.80 <i>2.000</i>		48		Bright	25.40 <i>1.000</i>
DB-0195-H-051	1.95 <i>0.077</i>	High Speed Steel	51.00 <i>2.008</i>				Bright	24.00 <i>0.945</i>
DB-0198-H-051	1.98 <i>0.078</i>	High Speed Steel	50.80 <i>2.000</i>	5/64			Bright	25.00 <i>0.984</i>
DB-0199-H-051	1.99 <i>0.078</i>	High Speed Steel	50.80 <i>2.000</i>		47		Bright	25.40 <i>1.000</i>
DB-0200-H-051	2.00 <i>0.079</i>	High Speed Steel	51.00 <i>2.008</i>				Bright	24.00 <i>0.945</i>
DB-0205-H-054	2.05 <i>0.081</i>	High Speed Steel	54.00 <i>2.126</i>				Bright	24.00 <i>0.945</i>
DB-0206-H-054	2.06 <i>0.081</i>	High Speed Steel	53.98 <i>2.125</i>		46		Bright	28.58 <i>1.125</i>
DB-0208-H-054	2.08 <i>0.082</i>	High Speed Steel	53.98 <i>2.125</i>		45		Bright	28.58 <i>1.125</i>
DB-0210-H-054	2.10 <i>0.083</i>	High Speed Steel	54.00 <i>2.126</i>				Bright	24.00 <i>0.945</i>

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Part Number	Diameter mm	Material	Overall Length (may vary) mm	Inches	Gauge	Letter	Finish	Flute Length mm
	<i>inches</i>		<i>inches</i>					<i>inches</i>
# DB-0215-H-054	2.15 <i>0.085</i>	High Speed Steel	54.00 <i>2.126</i>				Bright	27.00 <i>1.063</i>
DB-0218-H-054	2.18 <i>0.086</i>	High Speed Steel	53.98 <i>2.125</i>		44		Bright	28.58 <i>1.125</i>
DB-0220-H-057	2.20 <i>0.087</i>	High Speed Steel	57.00 <i>2.244</i>				Bright	27.00 <i>1.063</i>
DB-0225-H-057	2.25 <i>0.089</i>	High Speed Steel	57.00 <i>2.244</i>				Bright	27.00 <i>1.063</i>
DB-0226-H-057	2.26 <i>0.089</i>	High Speed Steel	57.15 <i>2.250</i>		43		Bright	31.75 <i>1.250</i>
DB-0230-H-057	2.30 <i>0.091</i>	High Speed Steel	57.00 <i>2.244</i>				Bright	27.00 <i>1.063</i>
DB-0235-H-057	2.35 <i>0.093</i>	High Speed Steel	57.00 <i>2.244</i>				Bright	27.00 <i>1.063</i>
DB-0237-H-057	2.37 <i>0.093</i>	High Speed Steel	57.15 <i>2.250</i>		42		Bright	31.75 <i>1.250</i>
DB-0238-H-057	2.38 <i>0.094</i>	High Speed Steel	57.15 <i>2.250</i>	3/32			Bright	32.00 <i>1.260</i>
DB-0240-H-060	2.40 <i>0.094</i>	High Speed Steel	60.00 <i>2.362</i>				Bright	30.00 <i>1.181</i>

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# DB-0244-H-060	2.44 <i>0.096</i>	High Speed Steel	60.33 <i>2.375</i>		41		Bright	34.93 <i>1.375</i>
# DB-0245-H-060	2.45 <i>0.096</i>	High Speed Steel	60.00 <i>2.362</i>				Bright	30.00 <i>1.181</i>
# DB-0249-H-060	2.49 <i>0.098</i>	High Speed Steel	60.33 <i>2.375</i>		40		Bright	34.93 <i>1.375</i>
DB-0250-H-060	2.50 <i>0.098</i>	High Speed Steel	60.00 <i>2.362</i>				Bright	30.00 <i>1.181</i>
DB-0253-H-060	2.53 <i>0.100</i>	High Speed Steel	60.33 <i>2.375</i>		39		Bright	34.93 <i>1.375</i>
# DB-0255-H-064	2.55 <i>0.100</i>	High Speed Steel	64.00 <i>2.520</i>				Bright	30.00 <i>1.181</i>
# DB-0258-H-064	2.58 <i>0.102</i>	High Speed Steel	63.50 <i>2.500</i>		38		Bright	36.51 <i>1.437</i>
DB-0260-H-064	2.60 <i>0.102</i>	High Speed Steel	64.00 <i>2.520</i>				Bright	30.00 <i>1.181</i>
DB-0264-H-064	2.64 <i>0.104</i>	High Speed Steel	63.50 <i>2.500</i>		37		Bright	36.51 <i>1.437</i>
DB-0265-H-064	2.65 <i>0.104</i>	High Speed Steel	64.00 <i>2.520</i>				Bright	30.00 <i>1.181</i>

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DB-0270-H-064	2.70 <i>0.106</i>	High Speed Steel	64.00 <i>2.520</i>		36		Bright	33.00 <i>1.299</i>
# DB-0275-H-067	2.75 <i>0.108</i>	High Speed Steel	67.00 <i>2.638</i>				Bright	33.00 <i>1.299</i>
# DB-0278-H-067	2.78 <i>0.109</i>	High Speed Steel	66.68 <i>2.625</i>	7/64			Bright	38.00 <i>1.496</i>
# DB-0279-H-067	2.79 <i>0.110</i>	High Speed Steel	66.68 <i>2.625</i>		35		Bright	38.10 <i>1.500</i>
DB-0280-H-067	2.80 <i>0.110</i>	High Speed Steel	67.00 <i>2.638</i>				Bright	33.00 <i>1.299</i>
# DB-0282-H-067	2.82 <i>0.111</i>	High Speed Steel	66.68 <i>2.625</i>		34		Bright	38.10 <i>1.500</i>
DB-0285-H-067	2.85 <i>0.112</i>	High Speed Steel	67.00 <i>2.638</i>				Bright	33.00 <i>1.299</i>
DB-0287-H-067	2.87 <i>0.113</i>	High Speed Steel	66.68 <i>2.625</i>		33		Bright	38.10 <i>1.500</i>
DB-0290-H-070	2.90 <i>0.114</i>	High Speed Steel	70.00 <i>2.756</i>				Bright	33.00 <i>1.299</i>
DB-0295-H-070	2.95 <i>0.116</i>	High Speed Steel	69.85 <i>2.750</i>		32		Bright	33.00 <i>1.299</i>

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## Tools - Drill Bits

Part Number	Diameter mm <i>inches</i>	Material	Overall Length (may vary) mm <i>inches</i>	Inches	Gauge	Letter	Finish	Flute Length mm <i>inches</i>
DB-0300-H-070	3.00 <i>0.118</i>	High Speed Steel	70.00 <i>2.756</i>				Bright	33.00 <i>1.299</i>
DB-0305-H-070	3.05 <i>0.120</i>	High Speed Steel	69.85 <i>2.750</i>		31		Bright	41.28 <i>1.625</i>
DB-0310-H-070	3.10 <i>0.122</i>	High Speed Steel	70.00 <i>2.756</i>				Bright	36.00 <i>1.417</i>
DB-0317-H-070	3.17 <i>0.125</i>	High Speed Steel	69.85 <i>2.750</i>	1/8			Bright	41.00 <i>1.614</i>
DB-0320-H-070	3.20 <i>0.126</i>	High Speed Steel	70.00 <i>2.756</i>				Bright	36.00 <i>1.417</i>
DB-0326-H-070	3.26 <i>0.128</i>	High Speed Steel	69.85 <i>2.750</i>		30		Bright	41.28 <i>1.625</i>
DB-0330-H-073	3.30 <i>0.130</i>	High Speed Steel	73.00 <i>2.874</i>				Bright	36.00 <i>1.417</i>
DB-0340-H-073	3.40 <i>0.134</i>	High Speed Steel	73.00 <i>2.874</i>				Bright	39.00 <i>1.535</i>
# DB-0345-H-073	3.45 <i>0.136</i>	High Speed Steel	73.03 <i>2.875</i>		29		Bright	44.45 <i>1.750</i>
DB-0350-H-073	3.50 <i>0.138</i>	High Speed Steel	73.00 <i>2.874</i>				Bright	39.00 <i>1.535</i>

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## Tools - Drill Bits

Part Number	Diameter mm <i>inches</i>	Material	Overall Length (may vary) mm <i>inches</i>	Inches	Gauge	Letter	Finish	Flute Length mm <i>inches</i>
DB-0357-H-073	3.57 <i>0.141</i>	High Speed Steel	73.03 <i>2.875</i>	9/64	28		Bright	44.00 <i>1.732</i>
DB-0360-H-076	3.60 <i>0.142</i>	High Speed Steel	76.00 <i>2.992</i>				Bright	39.00 <i>1.535</i>
# DB-0366-H-076	3.66 <i>0.144</i>	High Speed Steel	76.20 <i>3.000</i>		27		Bright	47.63 <i>1.875</i>
# DB-0370-H-076	3.70 <i>0.146</i>	High Speed Steel	76.00 <i>2.992</i>				Bright	39.00 <i>1.535</i>
# DB-0373-H-076	3.73 <i>0.147</i>	High Speed Steel	76.20 <i>3.000</i>		26		Bright	47.63 <i>1.875</i>
# DB-0380-H-076	3.80 <i>0.150</i>	High Speed Steel	76.00 <i>2.992</i>		25		Bright	43.00 <i>1.693</i>
# DB-0386-H-079	3.86 <i>0.152</i>	High Speed Steel	79.38 <i>3.125</i>		24		Bright	50.80 <i>2.000</i>
DB-0390-H-079	3.90 <i>0.154</i>	High Speed Steel	79.00 <i>3.110</i>				Bright	43.00 <i>1.693</i>
# DB-0391-H-079	3.91 <i>0.154</i>	High Speed Steel	79.38 <i>3.125</i>		23		Bright	50.80 <i>2.000</i>
# DB-0397-H-083	3.97 <i>0.156</i>	High Speed Steel	82.55 <i>3.250</i>	5/32			Bright	51.00 <i>2.008</i>

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## Tools - Drill Bits

Part Number	Diameter mm	Material	Overall Length (may vary) mm	Inches	Gauge	Letter	Finish	Flute Length mm
	<i>inches</i>		<i>inches</i>					<i>inches</i>
# DB-0399-H-079	3.99 <i>0.157</i>	High Speed Steel	79.38 <i>3.125</i>		22		Bright	50.80 <i>2.000</i>
DB-0400-H-083	4.00 <i>0.157</i>	High Speed Steel	83.00 <i>3.268</i>				Bright	43.00 <i>1.693</i>
# DB-0404-H-083	4.04 <i>0.159</i>	High Speed Steel	82.55 <i>3.250</i>		21		Bright	53.13 <i>2.092</i>
# DB-0409-H-083	4.09 <i>0.161</i>	High Speed Steel	82.55 <i>3.250</i>		20		Bright	53.13 <i>2.092</i>
# DB-0410-H-083	4.10 <i>0.161</i>	High Speed Steel	83.00 <i>3.268</i>				Bright	43.00 <i>1.693</i>
DB-0420-H-083	4.20 <i>0.165</i>	High Speed Steel	83.00 <i>3.268</i>				Bright	43.00 <i>1.693</i>
# DB-0422-H-083	4.22 <i>0.166</i>	High Speed Steel	82.55 <i>3.250</i>		19		Bright	53.13 <i>2.092</i>
DB-0430-H-083	4.30 <i>0.169</i>	High Speed Steel	83.00 <i>3.268</i>		18		Bright	47.00 <i>1.850</i>
# DB-0437-H-083	4.37 <i>0.172</i>	High Speed Steel	82.55 <i>3.250</i>	11/64			Bright	54.00 <i>2.126</i>
# DB-0439-H-086	4.39 <i>0.173</i>	High Speed Steel	85.73 <i>3.375</i>		17		Bright	55.56 <i>2.187</i>

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## Tools - Drill Bits

Part Number	Diameter mm <i>inches</i>	Material	Overall Length (may vary) mm <i>inches</i>	Inches	Gauge	Letter	Finish	Flute Length mm <i>inches</i>
DB-0440-H-086	4.40 <i>0.173</i>	High Speed Steel	86.00 <i>3.386</i>				Bright	47.00 <i>1.850</i>
DB-0450-H-086	4.50 <i>0.177</i>	High Speed Steel	86.00 <i>3.386</i>		16		Bright	47.00 <i>1.850</i>
# DB-0457-H-086	4.57 <i>0.180</i>	High Speed Steel	85.73 <i>3.375</i>		15		Bright	55.56 <i>2.187</i>
# DB-0460-H-086	4.60 <i>0.181</i>	High Speed Steel	86.00 <i>3.386</i>				Bright	47.00 <i>1.850</i>
# DB-0462-H-086	4.62 <i>0.182</i>	High Speed Steel	85.73 <i>3.375</i>		14		Bright	55.56 <i>2.187</i>
DB-0470-H-089	4.70 <i>0.185</i>	High Speed Steel	89.00 <i>3.504</i>		13		Bright	47.00 <i>1.850</i>
DB-0476-H-089	4.76 <i>0.187</i>	High Speed Steel	88.90 <i>3.500</i>	3/16			Bright	59.00 <i>2.323</i>
DB-0480-H-089	4.80 <i>0.189</i>	High Speed Steel	89.00 <i>3.504</i>		12		Bright	52.00 <i>2.047</i>
# DB-0485-H-089	4.85 <i>0.191</i>	High Speed Steel	88.90 <i>3.500</i>		11		Bright	52.00 <i>2.047</i>
DB-0490-H-092	4.90 <i>0.193</i>	High Speed Steel	92.00 <i>3.622</i>				Bright	52.00 <i>2.047</i>

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## Tools - Drill Bits

Part Number	Diameter mm <i>inches</i>	Material	Overall Length (may vary) mm <i>inches</i>	Inches	Gauge	Letter	Finish	Flute Length mm <i>inches</i>
# DB-0491-H-092	4.91 <i>0.193</i>	High Speed Steel	92.08 <i>3.625</i>		10		Bright	61.91 <i>2.437</i>
# DB-0498-H-092	4.98 <i>0.196</i>	High Speed Steel	92.08 <i>3.625</i>		9		Bright	61.91 <i>2.437</i>
DB-0500-H-092	5.00 <i>0.197</i>	High Speed Steel	92.00 <i>3.622</i>				Bright	52.00 <i>2.047</i>
# DB-0505-H-092	5.05 <i>0.199</i>	High Speed Steel	92.08 <i>3.625</i>		80		Bright	61.91 <i>2.437</i>
# DB-0510-H-092	5.10 <i>0.201</i>	High Speed Steel	92.00 <i>3.622</i>		77		Bright	52.00 <i>2.047</i>
# DB-0516-H-092	5.16 <i>0.203</i>	High Speed Steel	92.08 <i>3.625</i>	13/64			Bright	62.00 <i>2.441</i>
# DB-0518-H-095	5.18 <i>0.204</i>	High Speed Steel	95.25 <i>3.750</i>		6		Bright	63.50 <i>2.500</i>
# DB-0520-H-095	5.20 <i>0.205</i>	High Speed Steel	95.00 <i>3.740</i>				Bright	52.00 <i>2.047</i>
# DB-0522-H-095	5.22 <i>0.206</i>	High Speed Steel	95.25 <i>3.750</i>		5		Bright	63.50 <i>2.500</i>
# DB-0530-H-095	5.30 <i>0.209</i>	High Speed Steel	95.00 <i>3.740</i>				Bright	52.00 <i>2.047</i>

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## Tools - Drill Bits

Part Number	Diameter mm <i>inches</i>	Material	Overall Length (may vary) mm <i>inches</i>	Inches	Gauge	Letter	Finish	Flute Length mm <i>inches</i>
# DB-0531-H-095	5.31 <i>0.209</i>	High Speed Steel	95.25 <i>3.750</i>		4		Bright	63.50 <i>2.500</i>
DB-0540-H-095	5.40 <i>0.213</i>	High Speed Steel	95.00 <i>3.740</i>				Bright	57.00 <i>2.244</i>
# DB-0541-H-095	5.41 <i>0.213</i>	High Speed Steel	95.25 <i>3.750</i>		3		Bright	63.50 <i>2.500</i>
DB-0550-H-095	5.50 <i>0.217</i>	High Speed Steel	95.00 <i>3.740</i>				Bright	57.00 <i>2.244</i>
DB-0556-H-095	5.56 <i>0.219</i>	High Speed Steel	95.25 <i>3.750</i>	7/32			Bright	64.00 <i>2.520</i>
DB-0560-H-098	5.60 <i>0.220</i>	High Speed Steel	98.00 <i>3.858</i>				Bright	57.00 <i>2.244</i>
# DB-0561-H-098	5.61 <i>0.221</i>	High Speed Steel	98.43 <i>3.875</i>		2		Bright	66.68 <i>2.625</i>
DB-0570-H-098	5.70 <i>0.224</i>	High Speed Steel	98.00 <i>3.858</i>				Bright	57.00 <i>2.244</i>
# DB-0579-H-098	5.79 <i>0.228</i>	High Speed Steel	98.43 <i>3.875</i>		1		Bright	66.68 <i>2.625</i>
# DB-0580-H-098	5.80 <i>0.228</i>	High Speed Steel	98.00 <i>3.858</i>				Bright	57.00 <i>2.244</i>

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## Tools - Drill Bits

Part Number	Diameter mm <i>inches</i>	Material	Overall Length (may vary) mm <i>inches</i>	Inches	Gauge	Letter	Finish	Flute Length mm <i>inches</i>
# DB-0590-H-098	5.90 <i>0.232</i>	High Speed Steel	98.00 <i>3.858</i>				Bright	57.00 <i>2.244</i>
# DB-0595-H-098	5.95 <i>0.234</i>	High Speed Steel	98.43 <i>3.875</i>	15/64			Bright	67.00 <i>2.638</i>
DB-0600-H-102	6.00 <i>0.236</i>	High Speed Steel	102.00 <i>4.016</i>				Bright	57.00 <i>2.244</i>
# DB-0610-H-102	6.10 <i>0.240</i>	High Speed Steel	102.00 <i>4.016</i>				Bright	63.00 <i>2.480</i>
# DB-0620-H-102	6.20 <i>0.244</i>	High Speed Steel	102.00 <i>4.016</i>				Bright	63.00 <i>2.480</i>
# DB-0630-H-102	6.30 <i>0.248</i>	High Speed Steel	102.00 <i>4.016</i>				Bright	63.00 <i>2.480</i>
DB-0635-H-102	6.35 <i>0.250</i>	High Speed Steel	101.60 <i>4.000</i>	1/4		E	Bright	70.00 <i>2.756</i>
# DB-0640-H-105	6.40 <i>0.252</i>	High Speed Steel	105.00 <i>4.134</i>				Bright	63.00 <i>2.480</i>
DB-0650-H-105	6.50 <i>0.256</i>	High Speed Steel	105.00 <i>4.134</i>				Bright	63.00 <i>2.480</i>
# DB-0660-H-105	6.60 <i>0.260</i>	High Speed Steel	105.00 <i>4.134</i>				Bright	63.00 <i>2.480</i>

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## Tools - Drill Bits

Part Number	Diameter mm <i>inches</i>	Material	Overall Length (may vary) mm <i>inches</i>	Inches	Gauge	Letter	Finish	Flute Length mm <i>inches</i>
# DB-0670-H-105	6.70 <i>0.264</i>	High Speed Steel	105.00 <i>4.134</i>				Bright	63.00 <i>2.480</i>
# DB-0675-H-105	6.75 <i>0.266</i>	High Speed Steel	104.78 <i>4.125</i>	17/64			Bright	73.00 <i>2.874</i>
# DB-0680-H-105	6.80 <i>0.268</i>	High Speed Steel	105.00 <i>4.134</i>				Bright	69.00 <i>2.717</i>
# DB-0690-H-105	6.90 <i>0.272</i>	High Speed Steel	105.00 <i>4.134</i>				Bright	69.00 <i>2.717</i>
DB-0700-H-105	7.00 <i>0.276</i>	High Speed Steel	105.00 <i>4.134</i>				Bright	69.00 <i>2.717</i>
DB-MINI-SET	SET 0.343mm to 0.99mm (20 pce)	High Speed Steel	22mm to 40mm	0.0135 to 0.039 inch	61-80		Bright	-

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