



Tools - Taps - High Speed Steel - Spiral Point

10/4/2018

Indicates item not stocked at time of printing - Please enquire for lead time

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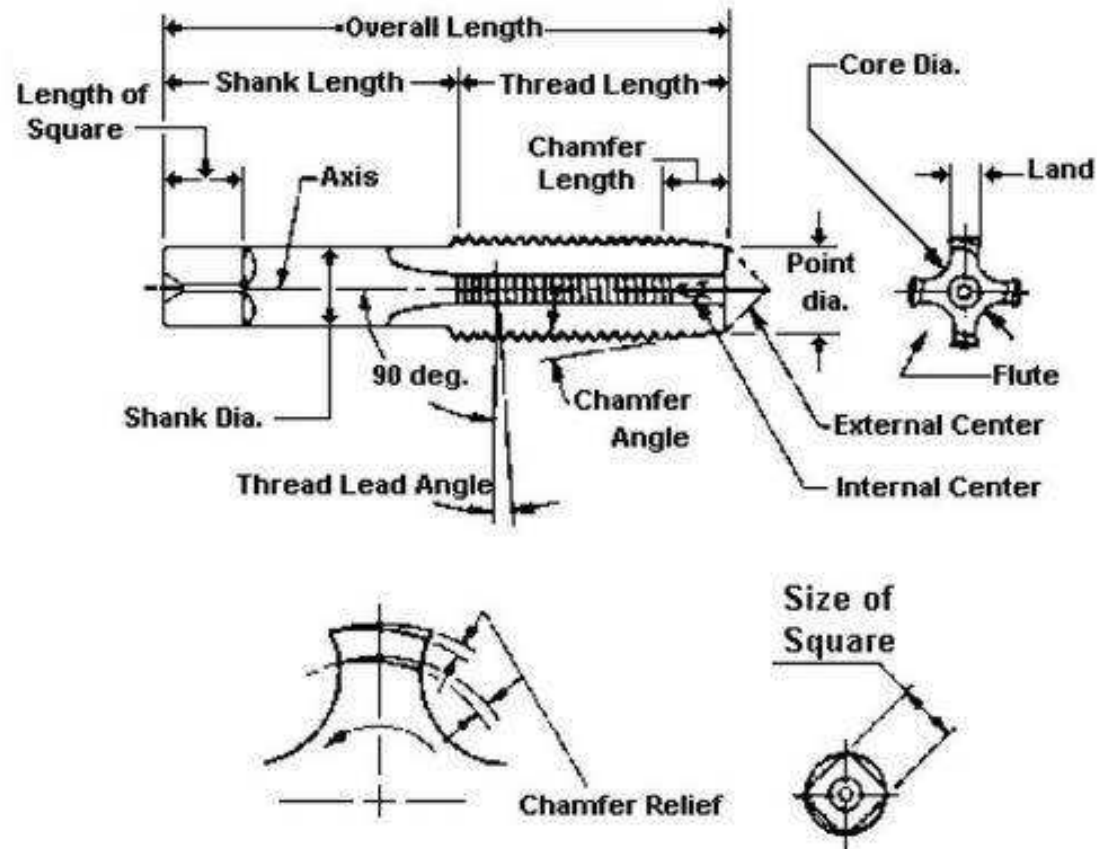
INFORMATION

Metric intermediate ground thread high speed steel taps. Also called gun taps.

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Part Number	Thread Size	Pitch in mm / Threads Per Inch	Type	Square Shank Dia. mm <i>inches</i>	Drill Size Range mm <i>inches</i>	Material	Number of Flutes	D Limit
# TPC-020M-SP-I-D3	M2x0.4 (2mm Standard)	0.400 mm / 63.5 TPI	Intermediate		1.59 - 1.72	High Speed Steel - Ground Thread	2	D3
# TPC-025M-SP-I-D3	M2.5x0.45 (2.5mm Standard)	0.450 mm / 56.44	Intermediate		2.05 - 2.25	High Speed Steel - Ground Thread	2	D3
TPC-026M-SP-H	M2.6x0.45 (M2.6 Standard)	0.450 mm / 56.44 TPI	Intermediate			High Speed Steel		
TPC-030M-SP-I-D3	M3x0.5 (3mm Standard)	0.500 mm / 50.8 TPI	Intermediate		2.48 - 2.72	High Speed Steel - Ground Thread	2	D3
# TPC-035M-SP-I-D4	M3.5x0.6 (3.5mm Standard)	0.600 mm / 42.33 TPI	Intermediate		2.85 - 3.12	High Speed Steel - Ground Thread	2	D4
# TPC-040M-SP-I-D4	M4x0.7 (4mm Standard)	0.700 mm / 36.29 TPI	Intermediate		3.25 - 3.60	High Speed Steel - Ground Thread	2	D4
# TPC-045M-SP-I-D4	M4.5x0.75 (4.5mm Standard)	0.750 mm / 33.87 TPI	Intermediate		3.70 - 4.05	High Speed Steel - Ground Thread	2	D4
# TPC-050M-SP-I-D4	M5x0.8 (5mm Standard)	0.800 mm / 31.75 TPI	Intermediate		4.20 - 4.50	High Speed Steel - Ground Thread	2	D4
# TPC-060M-SP-I-D5	M6x1 (6mm Standard)	1.000 mm / 25.4 TPI	Intermediate		4.98 - 5.42	High Speed Steel - Ground Thread	2	D5
# TPC-070M-SP-I-D5	M7x1 (7mm Standard)	1.000 mm / 25.4 TPI	Intermediate		5.93 - 6.40	High Speed Steel - Ground Thread	2	D5
# TPC-080M-SP-I-D5	M8x1.25 (8mm Standard)	1.250 mm / 20.32 TPI	Intermediate		6.70 - 7.30	High Speed Steel - Ground Thread	2	D5

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# TPC-100M-SP-I-D6	M10x1.5 (10mm Standard)	1.500 mm / 16.93 TPI	Intermediate		8.50 <i>0.335</i>	High Speed Steel - Ground Thread	3	D6
# TPC-120M-SP-I-D6	M12x1.75 (12mm Standard)	1.750 mm / 14.51 TPI	Intermediate		10.20 <i>0.402</i>	High Speed Steel - Ground Thread	3	D6
# TPC-140M-SP-I-D7	M14x2 (14mm Standard)	2.000 mm / 12.7 TPI	Intermediate		12.00 <i>0.472</i>	High Speed Steel - Ground Thread	3	D7
# TPC-160M-SP-I-D7	M16x2 (16mm Standard)	2.000 mm / 12.7 TPI	Intermediate		14.00 <i>0.551</i>	High Speed Steel - Ground Thread	3	D7
# TPC-180M-SP-I-D7	M18x2.5 (18mm Standard)	2.500 mm / 10.16 TPI	Intermediate		15.50 <i>0.610</i>	High Speed Steel - Ground Thread	3	D7
# TPC-200M-SP-I-D7	M20x2.5 (20mm Standard)	2.500 mm / 10.16 TPI	Intermediate		17.50 <i>0.689</i>	High Speed Steel - Ground Thread	4	D7

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