



Washers - Nord Lock - 316 Stainless

10/4/2018

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INFORMATION

Supplied in pairs

Steel: Hardness HRA 75+/-3% (HRC48) Passivated Zinc Plated.

ALWAYS LUBRICATE FASTENERS BEFORE REUSING.

When reusing fasteners the friction is always higher.

When tightening, a 20% higher torque should be applied than if tightening against a flat washer.

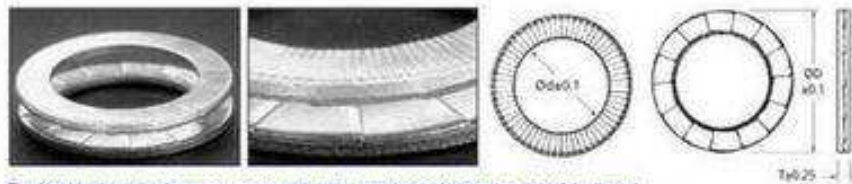
Also see Lockrite and Disc Lock washers

This catalogue to be read in conjunction with information at <http://www.minibearings.com.au//partslist/washerslockrite/washerslockrite/all/1/>

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The Nord-Lock washer has cams on one side with a greater angle than the pitch of the thread. The washers have radial teeth on the other side. They are installed in pairs, cam face to cam face. When the bolt and/or nut are tightened, the teeth grip, seat the mating surfaces and lock, preventing the washers from slipping. The interacting cams create a wedge option, thereby increasing bolt tension and not allowing the fastener to rotate loose. The key is the difference in angles. Shown above you can see what happens when a nut attempts to loosen. The height of the pair of washers expand more than the corresponding pitch of the thread. Nord-Lock washers positively lock the fastener in a joint which is subjected to extreme vibration.



Nord-Lock washers can be used on standard grade as well as high grade bolts.



Bolts in a counterbored hole.

They can be used with screws in tapped holes as well as bolts and nuts in through holes.



Note:- Keep the bolt secure when tightening the nut.

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Part Number	Nom. ID mm	Nominal OD mm	Thickness mm	Tightening Torque Nm	Material	Actual ID mm	Actual OD mm
	<i>inches</i>	<i>inches</i>	<i>inches</i>			<i>inches</i>	<i>inches</i>
# W0030-LK-007-022-N-S6	3 <i>0.118</i>	7 <i>0.276</i>	2.20 <i>0.087</i>	1.50	316 Stainless Steel		
# W0032-LK-007-022-N-S6-10	3.2 <i>0.126</i>	7 <i>0.276</i>	2.20 <i>0.087</i>		316 Stainless Steel		
# W0032-LK-007-022-N-S6-200	3.2 <i>0.126</i>	7 <i>0.276</i>	2.20 <i>0.087</i>		316 Stainless Steel		
# W0035-LK-008-022-N-S6-10	3.5 <i>0.138</i>	7.6 <i>0.299</i>	2.20 <i>0.087</i>		316 Stainless Steel		
# W0035-LK-008-022-N-S6-200	3.5 <i>0.138</i>	7.6 <i>0.299</i>	2.20 <i>0.087</i>		316 Stainless Steel		
# W0035-LK-009-022-N-S6-200	3.5 <i>0.138</i>	9 <i>0.354</i>	2.20 <i>0.087</i>		316 Stainless Steel		
# W0035-LK-009-022-N-S6-10	3.5 <i>0.138</i>	9 <i>0.354</i>	2.20 <i>0.087</i>		316 Stainless Steel		
W0040-LK-008-022-N-S6	4 <i>0.157</i>	7.6 <i>0.299</i>	2.20 <i>0.087</i>	3.50	316 Stainless Steel		
# W0042-LK-008-022-N-S6-200	4.2 <i>0.165</i>	7.6 <i>0.299</i>	2.20 <i>0.087</i>		316 Stainless Steel		
# W0042-LK-008-022-N-S6-10	4.2 <i>0.165</i>	7.6 <i>0.299</i>	2.20 <i>0.087</i>		316 Stainless Steel		

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	<i>inches</i>	<i>inches</i>	<i>inches</i>			<i>inches</i>	<i>inches</i>
# W0042-LK-009-022-N-S6-10	4.2 <i>0.165</i>	9 <i>0.354</i>	2.20 <i>0.087</i>		316 Stainless Steel		
# W0042-LK-009-022-N-S6-200	4.2 <i>0.165</i>	9 <i>0.354</i>	2.20 <i>0.087</i>		316 Stainless Steel		
# W0050-LK-009-022-N-S6-10	5 <i>0.197</i>	9 <i>0.354</i>	2.20 <i>0.087</i>		316 Stainless Steel		
# W0050-LK-009-022-N-S6-200	5 <i>0.197</i>	9 <i>0.354</i>	2.20 <i>0.087</i>		316 Stainless Steel		
W0050-LK-009-022-N-S6	5 <i>0.197</i>	9 <i>0.354</i>	2.20 <i>0.087</i>	7.20	316 Stainless Steel		
# W0050-LK-011-022-N-S6-200	5 <i>0.197</i>	10.8 <i>0.425</i>	2.20 <i>0.087</i>		316 Stainless Steel		
# W0050-LK-011-022-N-S6-10	5 <i>0.197</i>	10.8 <i>0.425</i>	2.20 <i>0.087</i>		316 Stainless Steel		
# W0060-LK-011-022-N-S6-200	6 <i>0.236</i>	10.8 <i>0.425</i>	2.20 <i>0.087</i>		316 Stainless Steel		
W0060-LK-011-022-N-S6	6 <i>0.236</i>	10.8 <i>0.425</i>	2.20 <i>0.087</i>	12.00	316 Stainless Steel		
# W0060-LK-011-022-N-S6-10	6 <i>0.236</i>	10.8 <i>0.425</i>	2.20 <i>0.087</i>		316 Stainless Steel		

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	<i>inches</i>	<i>inches</i>	<i>inches</i>			<i>inches</i>	<i>inches</i>
# W0060-LK-014-022-N-S6	6 <i>0.236</i>	13.5 <i>0.531</i>	2.20 <i>0.087</i>	13.00	316 Stainless Steel		
# W0060-LK-014-022-N-S6-200	6 <i>0.236</i>	13.5 <i>0.531</i>	2.20 <i>0.087</i>		316 Stainless Steel		
# W0060-LK-014-022-N-S6-10	6 <i>0.236</i>	13.5 <i>0.531</i>	2.20 <i>0.087</i>		316 Stainless Steel		
# W0070-LK-012-022-N-S6-10	7 <i>0.276</i>	11.5 <i>0.453</i>	2.20 <i>0.087</i>		316 Stainless Steel		
# W0070-LK-012-022-N-S6-200	7 <i>0.276</i>	11.5 <i>0.453</i>	2.20 <i>0.087</i>		316 Stainless Steel		
# W0070-LK-014-022-N-S6-10	7 <i>0.276</i>	13.5 <i>0.531</i>	2.20 <i>0.087</i>		316 Stainless Steel		
# W0070-LK-014-022-N-S6-200	7 <i>0.276</i>	13.5 <i>0.531</i>	2.20 <i>0.087</i>		316 Stainless Steel		
# W0080-LK-014-022-N-S6-200	8 <i>0.315</i>	13.5 <i>0.531</i>	2.20 <i>0.087</i>		316 Stainless Steel		
W0080-LK-014-022-N-S6	8 <i>0.315</i>	13.5 <i>0.531</i>	2.20 <i>0.087</i>	30.00	316 Stainless Steel		
# W0080-LK-014-022-N-S6-10	8 <i>0.315</i>	13.5 <i>0.531</i>	2.20 <i>0.087</i>		316 Stainless Steel		

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	<i>inches</i>	<i>inches</i>	<i>inches</i>			<i>inches</i>	<i>inches</i>
# W0080-LK-017-022-N-S6-B-10	8 <i>0.315</i>	16.6 <i>0.654</i>	2.20 <i>0.087</i>		316 Stainless Steel		
# W0080-LK-017-022-N-S6-B-200	8 <i>0.315</i>	16.6 <i>0.654</i>	2.20 <i>0.087</i>		316 Stainless Steel		
# W0080-LK-017-022-N-S6-A	8 <i>0.315</i>	16.6 <i>0.654</i>	2.20 <i>0.087</i>	32.00	316 Stainless Steel		
W0100-LK-016-022-N-S6	10 <i>0.394</i>	16 <i>0.630</i>	2.20 <i>0.087</i>	59.00	316 Stainless Steel		
# W0100-LK-017-022-N-S6-A-10	10 <i>0.394</i>	16.6 <i>0.654</i>	2.20 <i>0.087</i>		316 Stainless Steel		
# W0100-LK-017-022-N-S6-B-200	10 <i>0.394</i>	16.6 <i>0.654</i>	2.20 <i>0.087</i>		316 Stainless Steel		
# W0100-LK-017-022-N-S6-B-10	10 <i>0.394</i>	16.6 <i>0.654</i>	2.20 <i>0.087</i>		316 Stainless Steel		
# W0100-LK-017-022-N-S6-A-200	10 <i>0.394</i>	16.6 <i>0.654</i>	2.20 <i>0.087</i>		316 Stainless Steel		
# W0100-LK-021-022-N-S6-B-10	10 <i>0.394</i>	21 <i>0.827</i>	2.20 <i>0.087</i>		316 Stainless Steel		
# W0100-LK-021-022-N-S6-A-200	10 <i>0.394</i>	21 <i>0.827</i>	2.20 <i>0.087</i>		316 Stainless Steel		

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	<i>inches</i>	<i>inches</i>	<i>inches</i>			<i>inches</i>	<i>inches</i>
# W0100-LK-021-022-N-S6-A	10 <i>0.394</i>	21 <i>0.827</i>	2.20 <i>0.087</i>	64.00	316 Stainless Steel		
# W0100-LK-021-022-N-S6-A-10	10 <i>0.394</i>	21 <i>0.827</i>	2.20 <i>0.087</i>		316 Stainless Steel		
# W0100-LK-021-022-N-S6-B-200	10 <i>0.394</i>	21 <i>0.827</i>	2.20 <i>0.087</i>		316 Stainless Steel		
# W0110-LK-019-022-N-S6-5	11 <i>0.433</i>	18.5 <i>0.728</i>	2.20 <i>0.087</i>		316 Stainless Steel		
# W0110-LK-019-022-N-S6	11 <i>0.433</i>	18.5 <i>0.728</i>	2.20 <i>0.087</i>	84.00	316 Stainless Steel		
# W0110-LK-019-022-N-S6-200	11 <i>0.433</i>	18.5 <i>0.728</i>	2.20 <i>0.087</i>		316 Stainless Steel		
# W0120-LK-020-022-N-S6-5	12 <i>0.472</i>	19.5 <i>0.768</i>	2.20 <i>0.087</i>		316 Stainless Steel		
# W0120-LK-020-022-N-S6	12 <i>0.472</i>	19.5 <i>0.768</i>	2.20 <i>0.087</i>	103.00	316 Stainless Steel		
# W0120-LK-020-022-N-S6-200	12 <i>0.472</i>	19.5 <i>0.768</i>	2.20 <i>0.087</i>		316 Stainless Steel		
# W0120-LK-025-032-N-S6-100	12 <i>0.472</i>	25.4 <i>1.000</i>	3.20 <i>0.126</i>		316 Stainless Steel		

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	<i>inches</i>	<i>inches</i>	<i>inches</i>			<i>inches</i>	<i>inches</i>
# W0120-LK-025-032-N-S6	12 <i>0.472</i>	25.4 <i>1.000</i>	3.20 <i>0.126</i>	110.00	316 Stainless Steel		
# W0120-LK-025-032-N-S6-5	12 <i>0.472</i>	25.4 <i>1.000</i>	3.20 <i>0.126</i>		316 Stainless Steel		
# W0127-LK-020-022-N-S6-5	12.7 <i>0.500</i>	19.5 <i>0.768</i>	2.20 <i>0.087</i>		316 Stainless Steel		
# W0127-LK-020-022-N-S6-200	12.7 <i>0.500</i>	19.5 <i>0.768</i>	2.20 <i>0.087</i>		316 Stainless Steel		
# W0127-LK-025-032-N-S6-100	12.7 <i>0.500</i>	25.4 <i>1.000</i>	3.20 <i>0.126</i>		316 Stainless Steel		
# W0127-LK-025-032-N-S6-5	12.7 <i>0.500</i>	25.4 <i>1.000</i>	3.20 <i>0.126</i>		316 Stainless Steel		
# W0140-LK-023-032-N-S6	14 <i>0.551</i>	23 <i>0.906</i>	3.20 <i>0.126</i>	160.00	316 Stainless Steel		
# W0150-LK-023-032-N-S6-100	15 <i>0.591</i>	23 <i>0.906</i>	3.20 <i>0.126</i>		316 Stainless Steel		
# W0150-LK-023-032-N-S6-5	15 <i>0.591</i>	23 <i>0.906</i>	3.20 <i>0.126</i>		316 Stainless Steel		
# W0150-LK-031-032-N-S6-5	15 <i>0.591</i>	30.7 <i>1.209</i>	3.20 <i>0.126</i>		316 Stainless Steel		

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	<i>inches</i>	<i>inches</i>	<i>inches</i>			<i>inches</i>	<i>inches</i>
# W0150-LK-031-032-N-S6-100	15 <i>0.591</i>	30.7 <i>1.209</i>	3.20 <i>0.126</i>		316 Stainless Steel		
# W0160-LK-025-032-N-S6-5	16 <i>0.630</i>	25.4 <i>1.000</i>	3.20 <i>0.126</i>		316 Stainless Steel		
# W0160-LK-025-032-N-S6	16 <i>0.630</i>	25.4 <i>1.000</i>	3.20 <i>0.126</i>	250.00	316 Stainless Steel		
# W0160-LK-025-032-N-S6-100	16 <i>0.630</i>	25.4 <i>1.000</i>	3.20 <i>0.126</i>		316 Stainless Steel		
# W0160-LK-031-032-N-S6-5	16 <i>0.630</i>	30.7 <i>1.209</i>	3.20 <i>0.126</i>		316 Stainless Steel		
# W0160-LK-031-032-N-S6-100	16 <i>0.630</i>	30.7 <i>1.209</i>	3.20 <i>0.126</i>		316 Stainless Steel		
# W0160-LK-031-032-N-S6	16 <i>0.630</i>	30.7 <i>1.209</i>	3.20 <i>0.126</i>	260.00	316 Stainless Steel		
# W0190-LK-029-032-N-S6	19 <i>0.748</i>	29 <i>1.142</i>	3.20 <i>0.126</i>	350.00	316 Stainless Steel		
# W0190-LK-029-032-N-S6-100	19 <i>0.748</i>	29 <i>1.142</i>	3.20 <i>0.126</i>		316 Stainless Steel		
# W0190-LK-029-032-N-S6-5	19 <i>0.748</i>	29 <i>1.142</i>	3.20 <i>0.126</i>		316 Stainless Steel		

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	<i>inches</i>	<i>inches</i>	<i>inches</i>			<i>inches</i>	<i>inches</i>
# W0190-LK-035-032-N-S6-100	19 <i>0.748</i>	34.5 <i>1.358</i>	3.20 <i>0.126</i>		316 Stainless Steel		
# W0190-LK-035-032-N-S6-5	19 <i>0.748</i>	34.5 <i>1.358</i>	3.20 <i>0.126</i>		316 Stainless Steel		
# W0191-LK-031-032-N-S6-5	19.1 <i>0.752</i>	30.7 <i>1.209</i>	3.20 <i>0.126</i>		316 Stainless Steel		
# W0191-LK-031-032-N-S6-100	19.1 <i>0.752</i>	30.7 <i>1.209</i>	3.20 <i>0.126</i>		316 Stainless Steel		
# W0191-LK-039-032-N-S6-100	19.1 <i>0.752</i>	39 <i>1.535</i>	3.20 <i>0.126</i>		316 Stainless Steel		
# W0191-LK-039-032-N-S6-5	19.1 <i>0.752</i>	39 <i>1.535</i>	3.20 <i>0.126</i>		316 Stainless Steel		
# W0200-LK-031-032-N-S6	20 <i>0.787</i>	30.7 <i>1.209</i>	3.20 <i>0.126</i>	490.00	316 Stainless Steel		
# W0200-LK-031-032-N-S6-5	20 <i>0.787</i>	30.7 <i>1.209</i>	3.20 <i>0.126</i>		316 Stainless Steel		
# W0200-LK-031-032-N-S6-100	20 <i>0.787</i>	30.7 <i>1.209</i>	3.20 <i>0.126</i>		316 Stainless Steel		
# W0200-LK-039-032-N-S6-100	20 <i>0.787</i>	39 <i>1.535</i>	3.20 <i>0.126</i>		316 Stainless Steel		

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# W0200-LK-039-032-N-S6-5	20 <i>0.787</i>	39 <i>1.535</i>	3.20 <i>0.126</i>		316 Stainless Steel		
# W0220-LK-035-032-N-S6-100	22 <i>0.866</i>	34.5 <i>1.358</i>	3.20 <i>0.126</i>		316 Stainless Steel		
# W0220-LK-035-032-N-S6-5	22 <i>0.866</i>	34.5 <i>1.358</i>	3.20 <i>0.126</i>		316 Stainless Steel		
# W0220-LK-035-032-N-S6	22 <i>0.866</i>	34.5 <i>1.358</i>	3.20 <i>0.126</i>	660.00	316 Stainless Steel		
# W0220-LK-042-032-N-S6-2	22 <i>0.866</i>	42 <i>1.654</i>	3.20 <i>0.126</i>		316 Stainless Steel		
# W0220-LK-042-032-N-S6-50	22 <i>0.866</i>	42 <i>1.654</i>	3.20 <i>0.126</i>		316 Stainless Steel		
# W0240-LK-039-032-N-S6	24 <i>0.945</i>	39 <i>1.535</i>	3.20 <i>0.126</i>	850.00	316 Stainless Steel		
# W0250-LK-039-032-N-S6-100	25 <i>0.984</i>	39 <i>1.535</i>	3.20 <i>0.126</i>		316 Stainless Steel		
# W0250-LK-039-032-N-S6-2	25 <i>0.984</i>	39 <i>1.535</i>	3.20 <i>0.126</i>		316 Stainless Steel		
# W0250-LK-049-032-N-S6-2	25 <i>0.984</i>	48.5 <i>1.909</i>	3.20 <i>0.126</i>		316 Stainless Steel		

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Part Number	Nom. ID mm	Nominal OD mm	Thickness mm	Tightening Torque Nm	Material	Actual ID mm	Actual OD mm
	<i>inches</i>	<i>inches</i>	<i>inches</i>			<i>inches</i>	<i>inches</i>
# W0250-LK-049-032-N-S6-50	25 <i>0.984</i>	48.5 <i>1.909</i>	3.20 <i>0.126</i>		316 Stainless Steel		
# W0254-LK-039-068-N-S6-2	25.4 <i>1.000</i>	39 <i>1.535</i>	6.80 <i>0.268</i>		316 Stainless Steel		
# W0254-LK-039-068-N-S6-100	25.4 <i>1.000</i>	39 <i>1.535</i>	6.80 <i>0.268</i>		316 Stainless Steel		
# W0254-LK-049-068-N-S6-50	25.4 <i>1.000</i>	48.5 <i>1.909</i>	6.80 <i>0.268</i>		316 Stainless Steel		
# W0254-LK-049-068-N-S6-2	25.4 <i>1.000</i>	48.5 <i>1.909</i>	6.80 <i>0.268</i>		316 Stainless Steel		
# W0270-LK-042-032-N-S6	27 <i>1.063</i>	42 <i>1.654</i>	3.20 <i>0.126</i>	1220.00	316 Stainless Steel		
# W0270-LK-042-068-N-S6-50	27 <i>1.063</i>	42 <i>1.654</i>	6.80 <i>0.268</i>		316 Stainless Steel		
# W0270-LK-042-068-N-S6-2	27 <i>1.063</i>	42 <i>1.654</i>	6.80 <i>0.268</i>		316 Stainless Steel		
# W0270-LK-049-068-N-S6-2	27 <i>1.063</i>	48.5 <i>1.909</i>	6.80 <i>0.268</i>		316 Stainless Steel		
# W0270-LK-049-068-N-S6-25	27 <i>1.063</i>	48.5 <i>1.909</i>	6.80 <i>0.268</i>		316 Stainless Steel		

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Washers - Nord Lock - 316 Stainless

Part Number	Nom. ID mm	Nominal OD mm	Thickness mm	Tightening Torque Nm	Material	Actual ID mm	Actual OD mm
	<i>inches</i>	<i>inches</i>	<i>inches</i>			<i>inches</i>	<i>inches</i>
# W0300-LK-047-032-N-S6	30 <i>1.181</i>	47 <i>1.850</i>	3.20 <i>0.126</i>	1660.00	316 Stainless Steel		
# W0300-LK-047-068-N-S6-25	30 <i>1.181</i>	47 <i>1.850</i>	6.80 <i>0.268</i>		316 Stainless Steel		
# W0300-LK-047-068-N-S6-2	30 <i>1.181</i>	47 <i>1.850</i>	6.80 <i>0.268</i>		316 Stainless Steel		
# W0300-LK-059-068-N-S6-2	30 <i>1.181</i>	58.5 <i>2.303</i>	6.80 <i>0.268</i>		316 Stainless Steel		
# W0300-LK-059-068-N-S6-25	30 <i>1.181</i>	58.5 <i>2.303</i>	6.80 <i>0.268</i>		316 Stainless Steel		
# W0318-LK-049-068-N-S6-25	31.8 <i>1.252</i>	48.5 <i>1.909</i>	6.80 <i>0.268</i>		316 Stainless Steel		
# W0318-LK-049-068-N-S6-2	31.8 <i>1.252</i>	48.5 <i>1.909</i>	6.80 <i>0.268</i>		316 Stainless Steel		
# W0360-LK-055-068-N-S6-25	36 <i>1.417</i>	55 <i>2.165</i>	6.80 <i>0.268</i>		316 Stainless Steel		
# W0360-LK-055-068-N-S6-2	36 <i>1.417</i>	55 <i>2.165</i>	6.80 <i>0.268</i>		316 Stainless Steel		
# W0400-LK-059-068-N-S6-25	40 <i>1.575</i>	58.5 <i>2.303</i>	6.80 <i>0.268</i>		316 Stainless Steel		

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Washers - Nord Lock - 316 Stainless

Part Number	Nom. ID mm	Nominal OD mm	Thickness mm	Tightening Torque Nm	Material	Actual ID mm	Actual OD mm
	<i>inches</i>	<i>inches</i>	<i>inches</i>			<i>inches</i>	<i>inches</i>
# W0400-LK-059-068-N-S6-2	40 <i>1.575</i>	58.5 <i>2.303</i>	6.80 <i>0.268</i>		316 Stainless Steel		
# W0420-LK-063-068-N-S6-2	42 <i>1.654</i>	63 <i>2.480</i>	6.80 <i>0.268</i>		316 Stainless Steel		
# W0420-LK-063-068-N-S6-25	42 <i>1.654</i>	63 <i>2.480</i>	6.80 <i>0.268</i>		316 Stainless Steel		

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